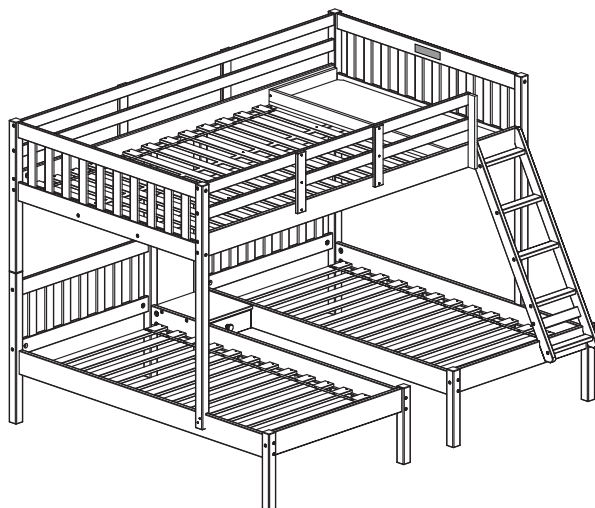


# ASSEMBLY INSTRUCTIONS

## 2332 - FULL TWIN TWIN BUNK BED

Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and hardware. Compare with the parts list to be sure all parts are present.



**“DO NOT TIGHTEN SCREWS  
UNTIL COMPLETELY ASSEMBLED”**

### **SIZE OF MATTRESS AND FOUNDATION (SUPPORT)**

This bed is designed to use a twin mattress ( 37 ½”- 38 ½” x 74 - 75”) and bunkie board (37 ½ “ x 74”) low bed is designed to use a full mattress (53 ½”- 54 ½”- 54 ½” x 74”- 75”) and bunkie board 53 ½”-74”. The total thickness must not exceed 9” inches.

**Note:** There must be at least **5”** inches from top surface of mattress to top edge of guardrails.

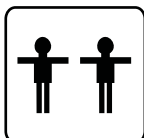
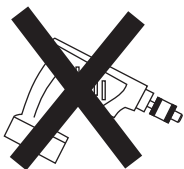
### **REPLACEMENT PARTS.**

Replacement parts, including additional guardrails, may be obtained from place of purchase or original distributor.

TO OBTAIN PARTS, PLEASE CONTACT: **DONCO TRADING COMPANY - FORT WORTH, TEXAS**

## **SAFETY WARNINGS!**

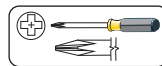
- 1- Follow the information on the warning label appearing on the upper bunk end structure and on the carton. Do not remove warning label from bed.
- 2- Always use the recommended size mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls.
- 3- Surface of mattress must be at least 5 inches below the upper edge of guardrails.
- 4- Do not allow children under 6 years of age to use the upper bunk.
- 5- Prohibit more than one person on upper bunk.
- 6- Periodically check and ensure that the guardrail, ladder and other components are in their proper position free from damage, and that all connectors are tight.
- 7- Do not allow horseplay on or under the bed and prohibit jumping on the bed.
- 8- Always use the ladder for entering and leaving the upper bunk.
- 9- Do not use substitute parts. Contact distributor or dealer for replacement parts.
- 10- Use of a night light may provide added safety precaution for a child using the upper bunk.
- 11- If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
- 12- Always use guardrails on both long sides of the upper bunk.
- 13- The use of water or sleep flotation mattresses is prohibited.
- 14- Keep these instructions for future reference.
- 15- Strangulation Hazard - Never attach or hang items to any part of the bunk bed that are not designed for use with the bed: for example, but not limited to, hooks, belts, and jump ropes, etc.



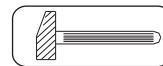
+



### Tools Required



(Not included)

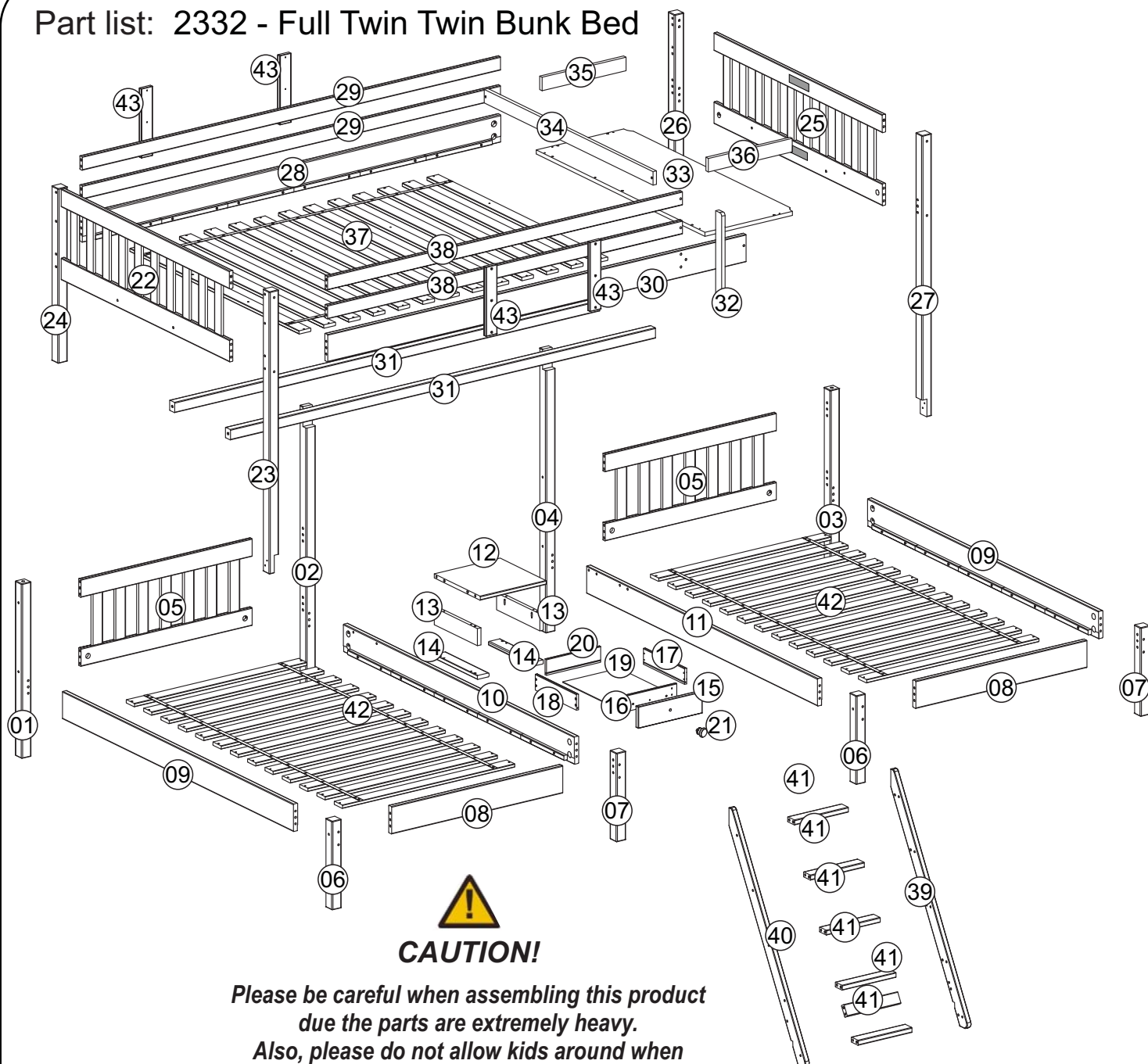


(Not included)




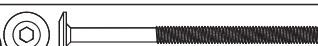
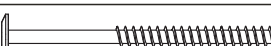
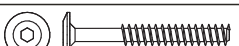
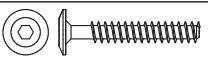

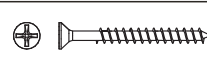
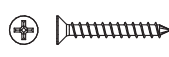
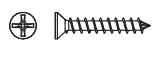

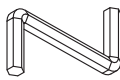
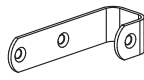





**IMPORTANT: PLEASE READ INSTRUCTIONS BEFORE STARTING THE ASSEMBLY**

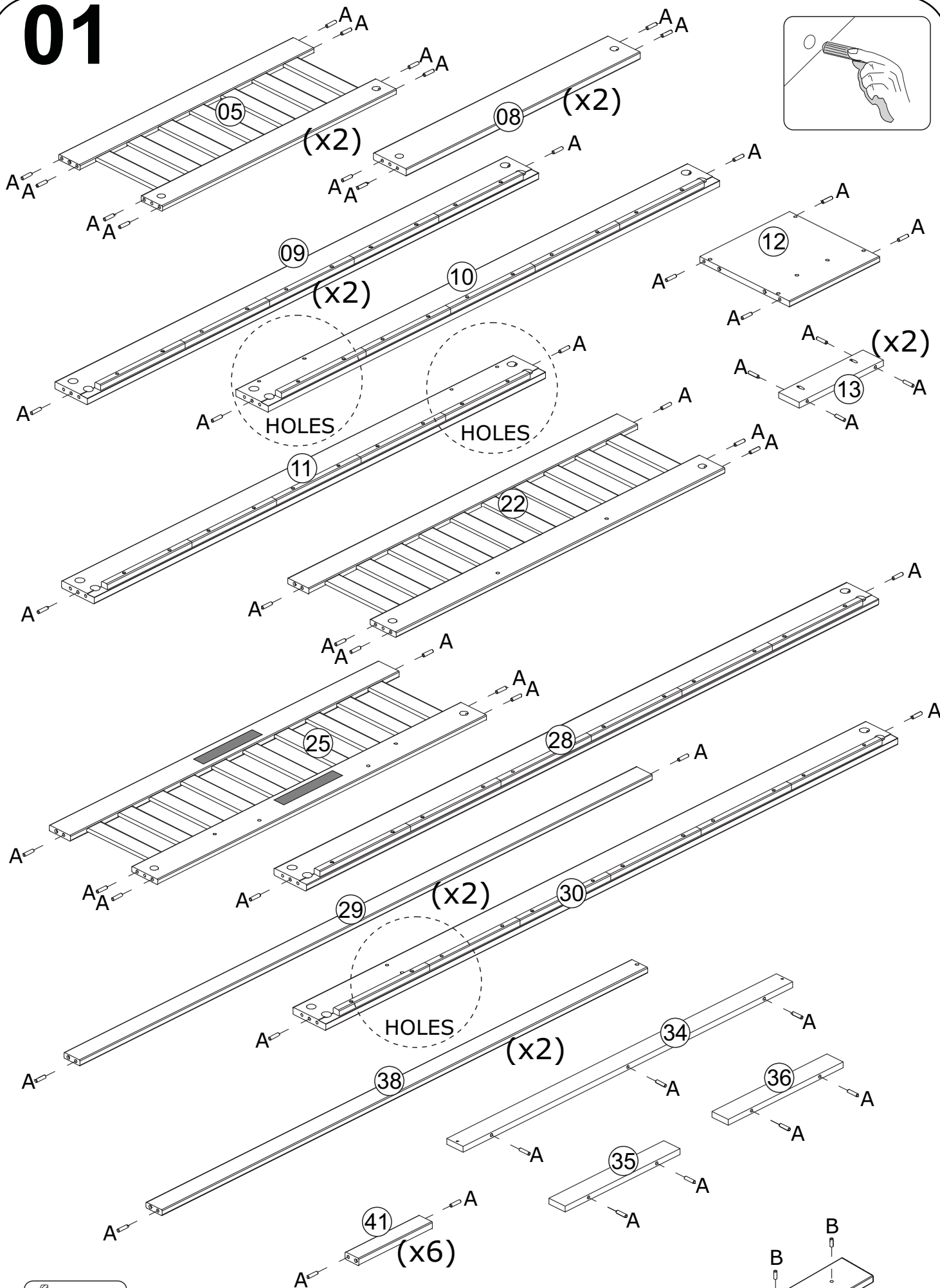
## Part list: 2332 - Full Twin Twin Bunk Bed



### Identifying the Hardware-Identify the hardware using the illustrations below.

<b>A</b>		<b>Qty</b> <b>87</b>	<b>B</b>		<b>Qty</b> <b>02</b>	<b>C</b>		<b>Qty</b> <b>02</b>
<b>D</b>		<b>Qty</b> <b>36</b>	<b>E</b>		<b>Qty</b> <b>14</b>	<b>F</b>		<b>Qty</b> <b>04</b>
<b>G</b>		<b>Qty</b> <b>22</b>	<b>H</b>		<b>Qty</b> <b>36</b>	<b>I</b>		<b>Qty</b> <b>19</b>
<b>J</b>		<b>Qty</b> <b>114</b>	<b>K</b>		<b>Qty</b> <b>04</b>	<b>L</b>		<b>Qty</b> <b>01</b>
<b>M</b>		<b>Qty</b> <b>02</b>	<b>N</b>		<b>Qty</b> <b>02</b>	<b>O</b>		<b>Qty</b> <b>02</b>
<b>P</b>		<b>Qty</b> <b>10</b>	<b>Q</b>		<b>Qty</b> <b>02</b>			

# 01



**A**



10 x 40 Wood Dowel

Qty

**85**

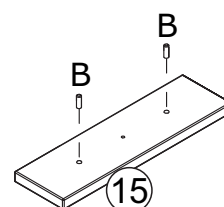
**B**



8 x 25 Wood Dowel

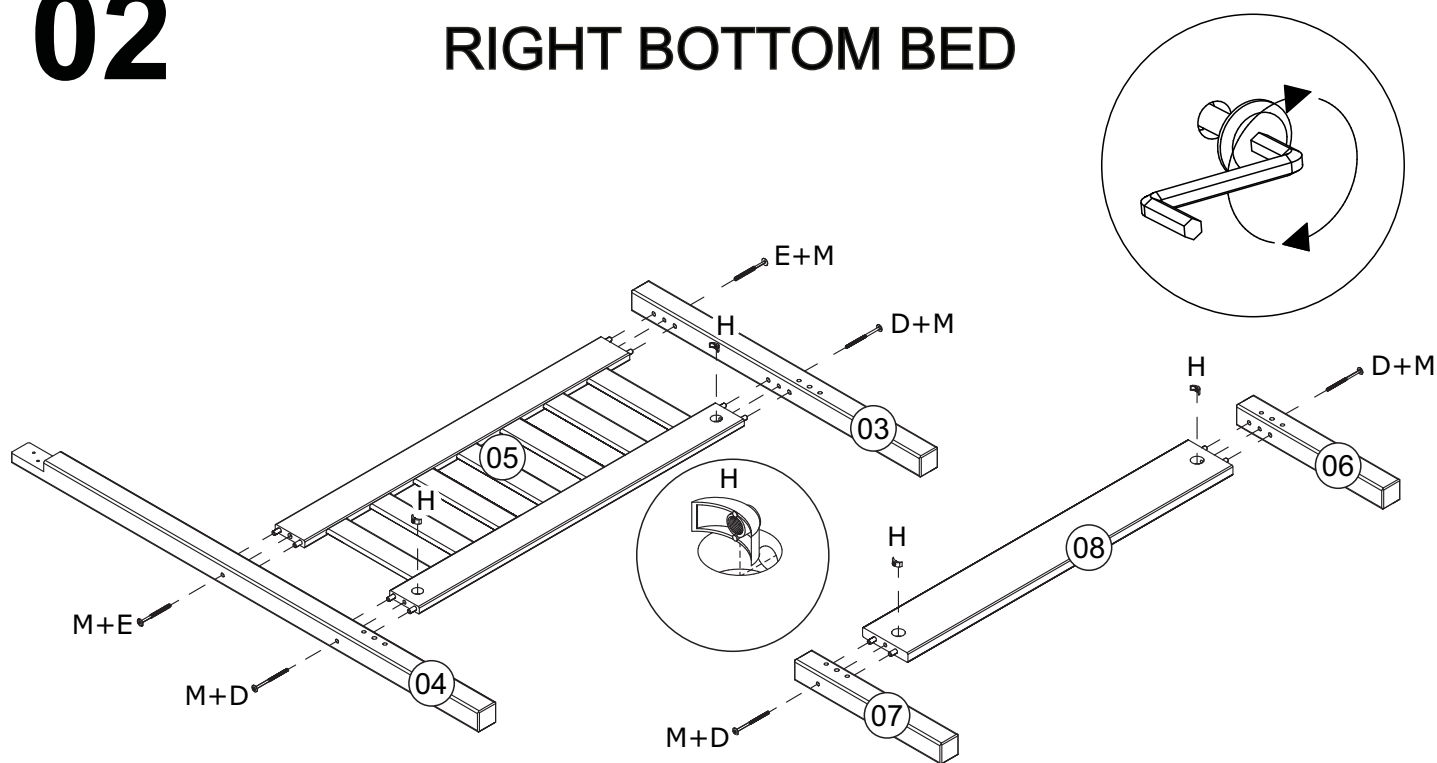
Qty

**02**

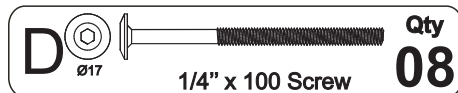
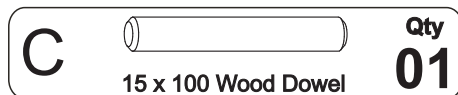
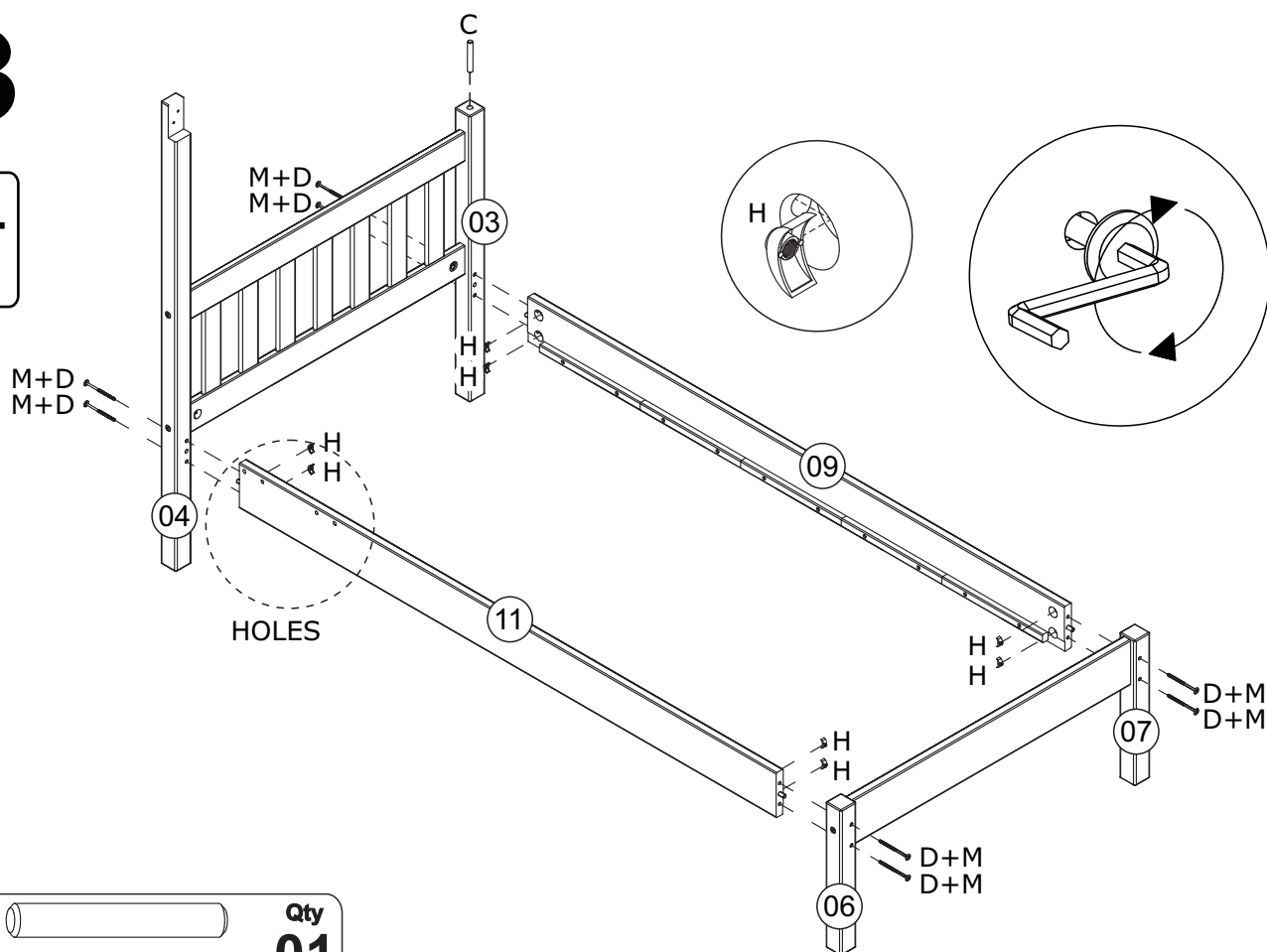


# 02

## RIGHT BOTTOM BED

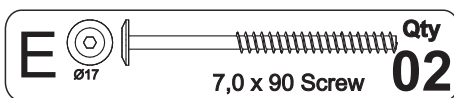
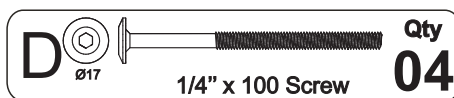
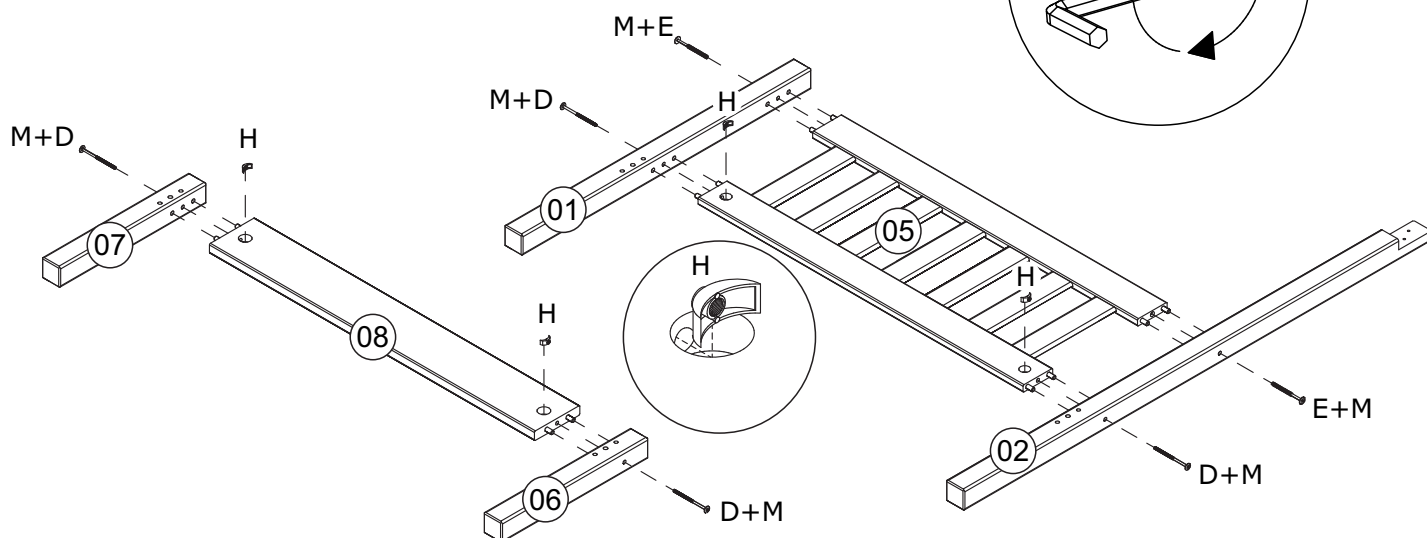


# 03

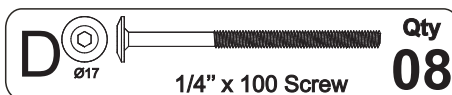
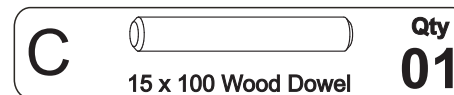
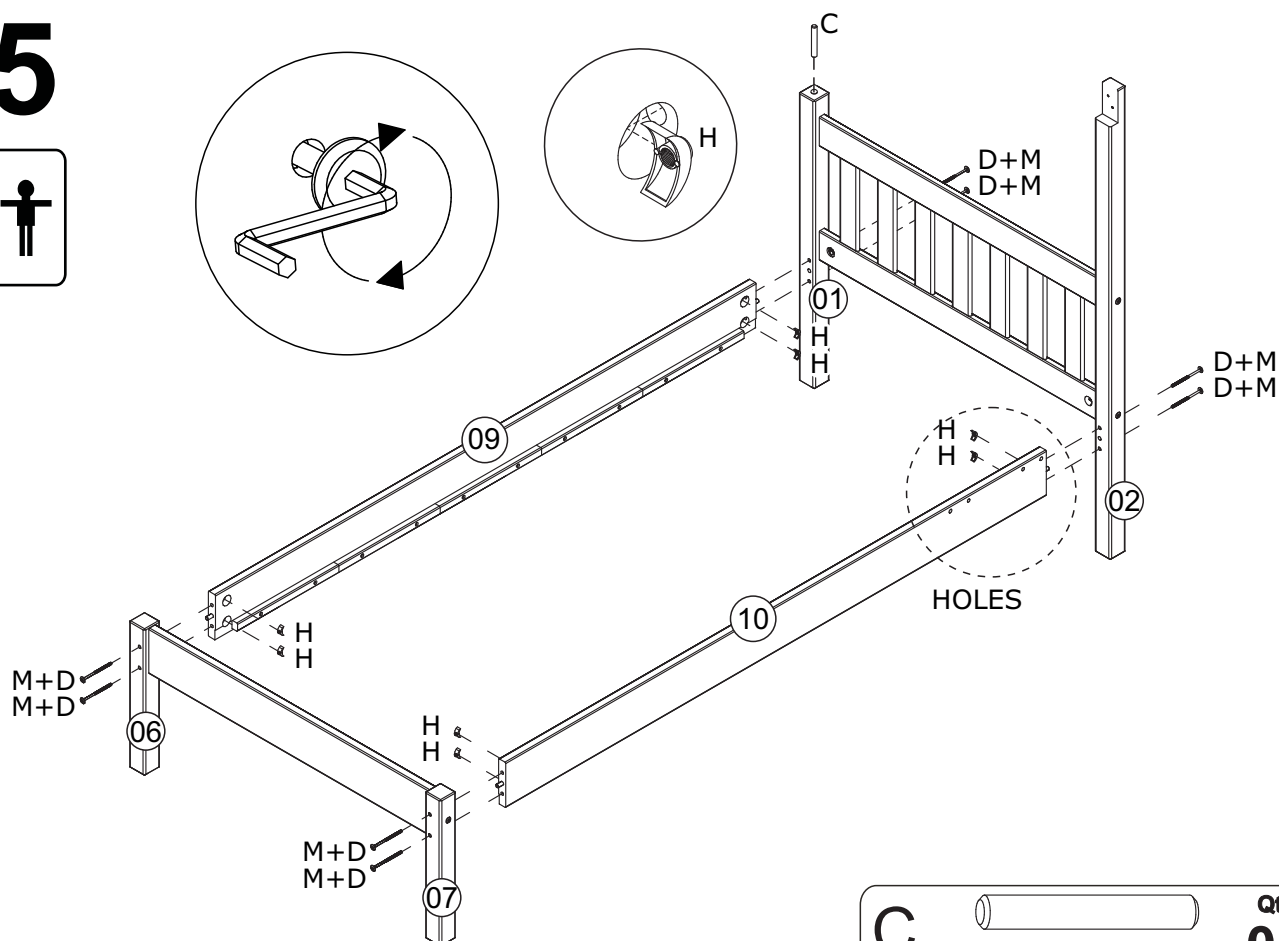
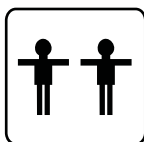


# 04

## LEFT BOTTOM BED

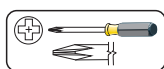
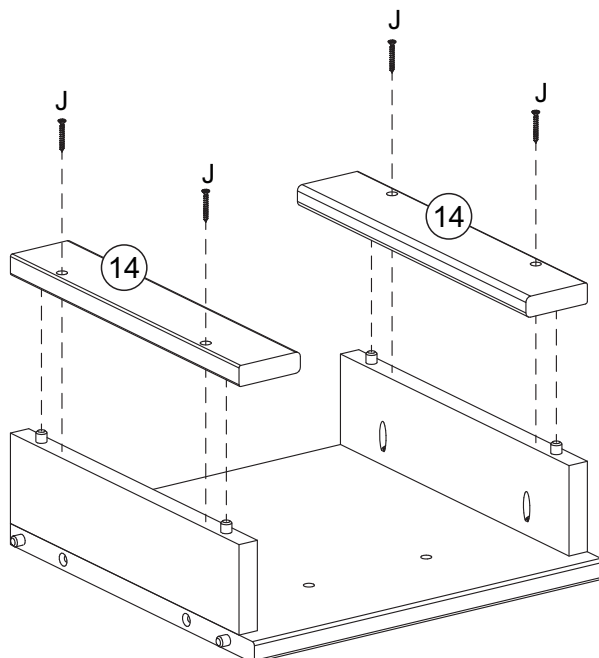
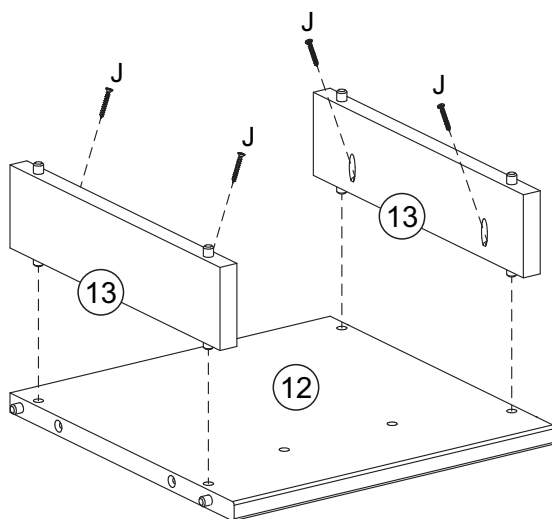


# 05



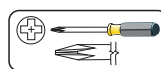
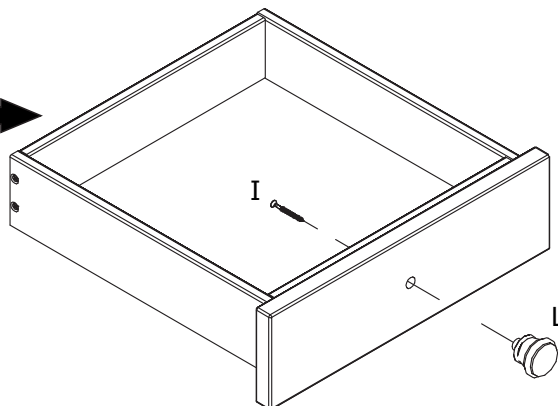
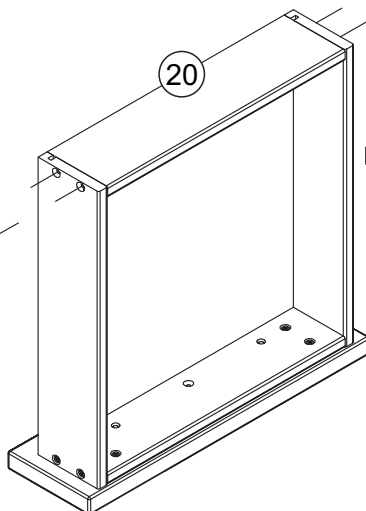
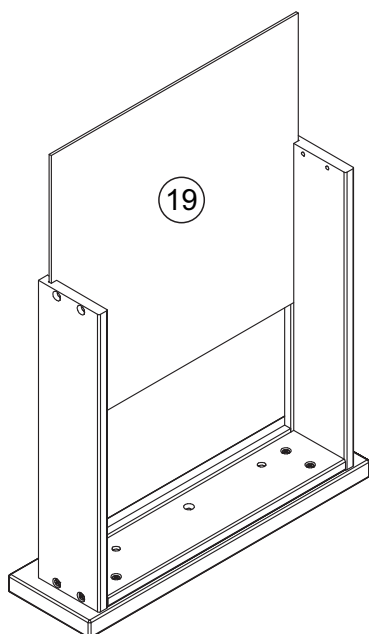
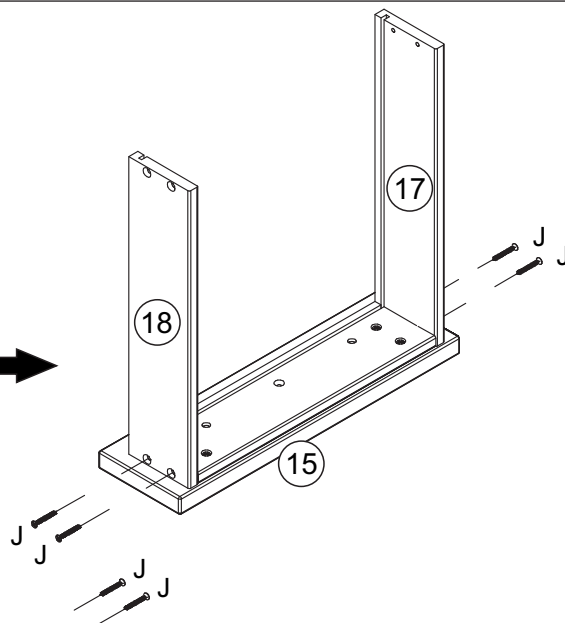
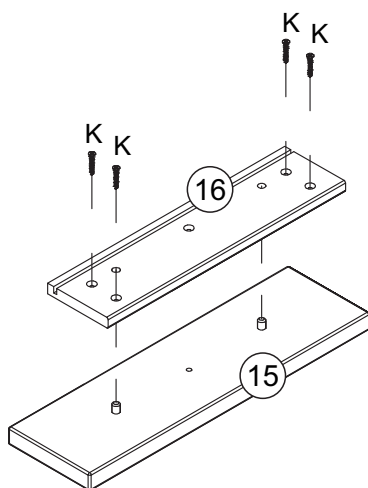



# 06





**J**  **4,0 x 30 Screw** **Qty 08**


# 07



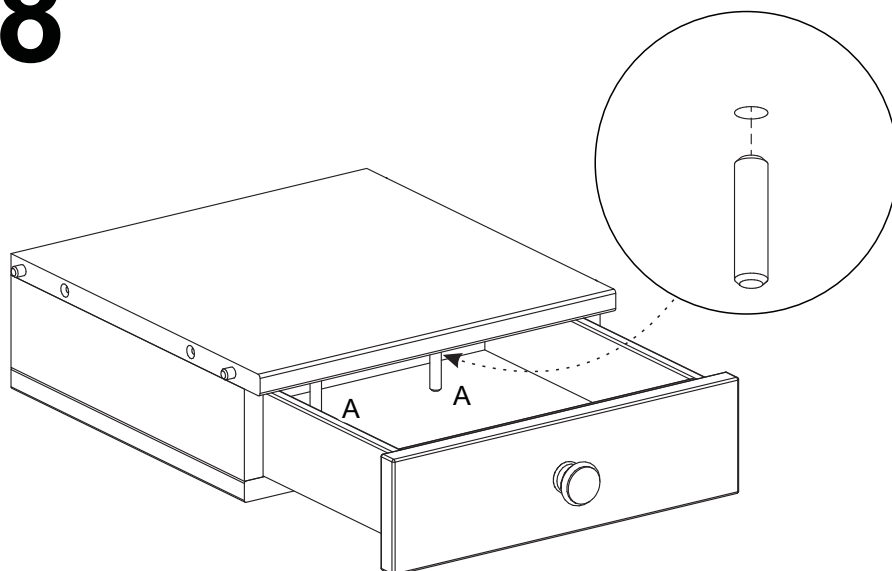
**I**  **4,0 x 40 Screw** **Qty 01**

**J**  **4,0 x 30 Screw** **Qty 08**

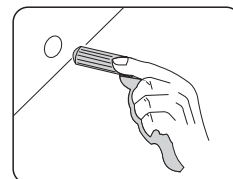
**K**  **4,0 x 25 Screw** **Qty 04**

**L**  **Knob** **Qty 01**

# 08

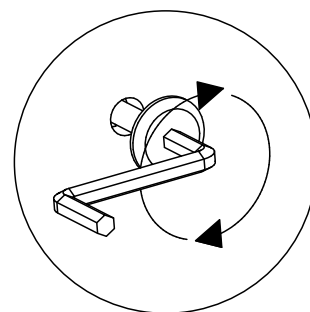
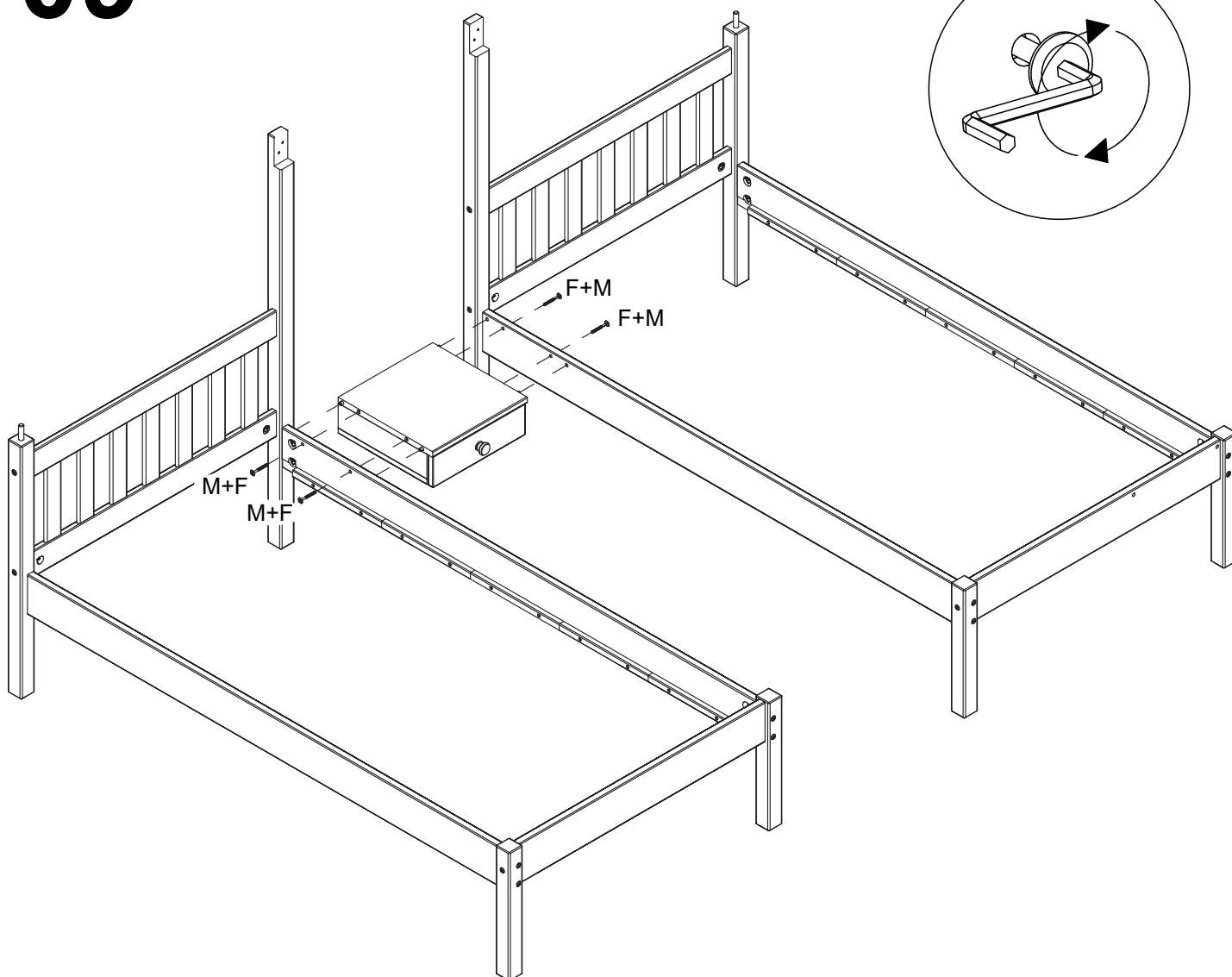



A



**A**  **Qty 02**  
10 x 40 Wood Dowel

# 09

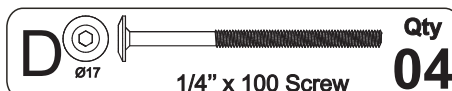
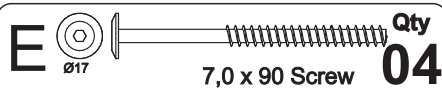
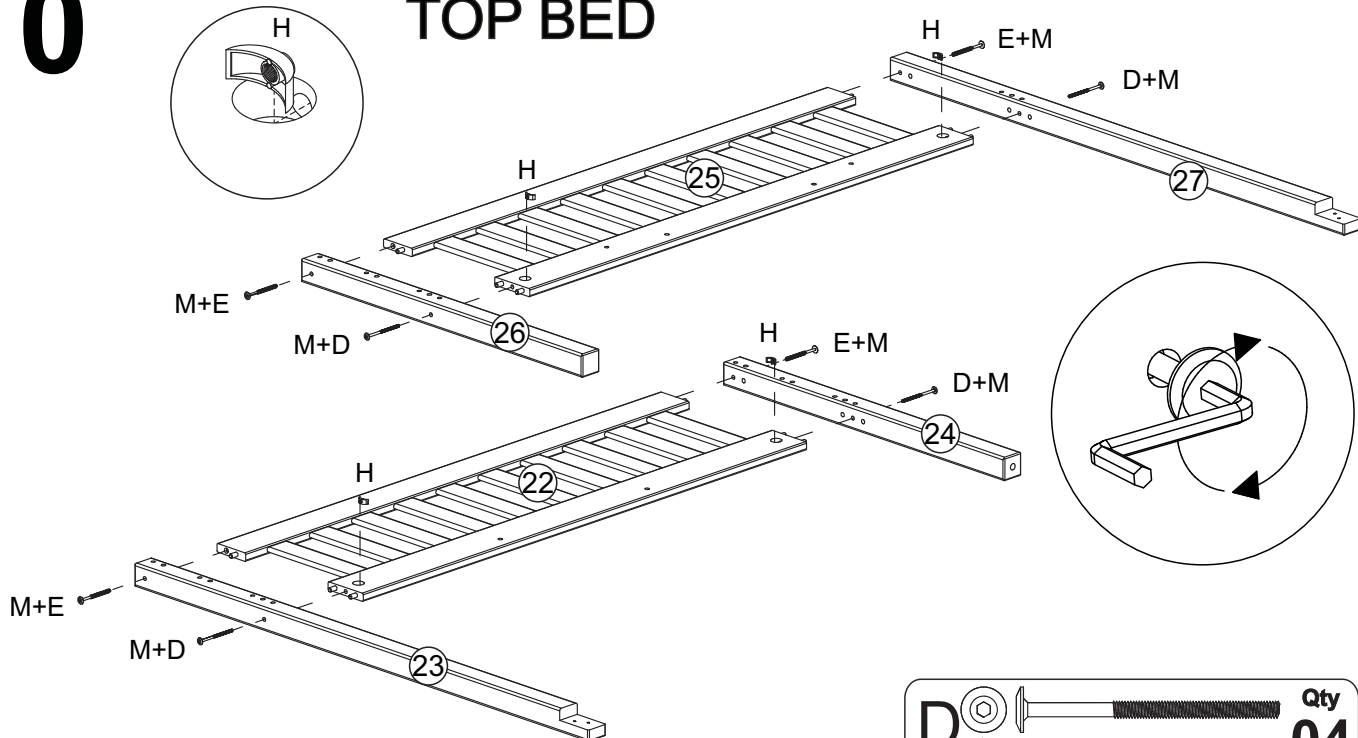


**F**  **Qty 04**  
Ø17 7,0 x 60 Screw

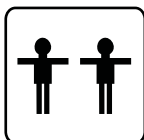
**M**  **Qty 01**  
Hex Screwdriver

# 10

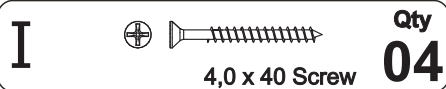
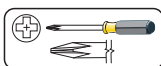
## TOP BED



# 11

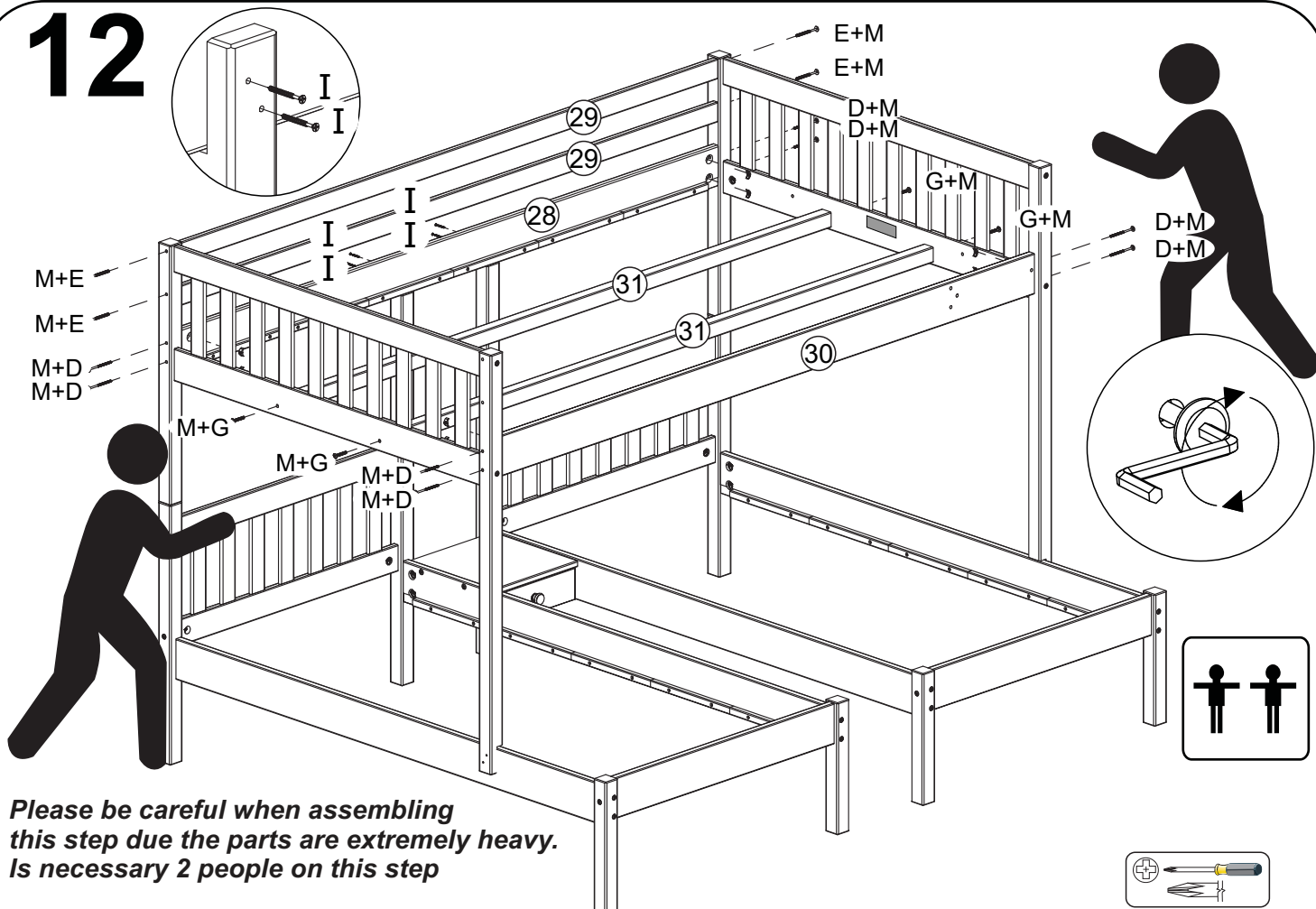



*Please be careful when assembling this step due the parts are extremely heavy. Is necessary 2 people on this step*







# 12




**D**  **Qty 08**  
1/4" x 100 Screw

**E**  **Qty 04**  
7,0 x 90 Screw

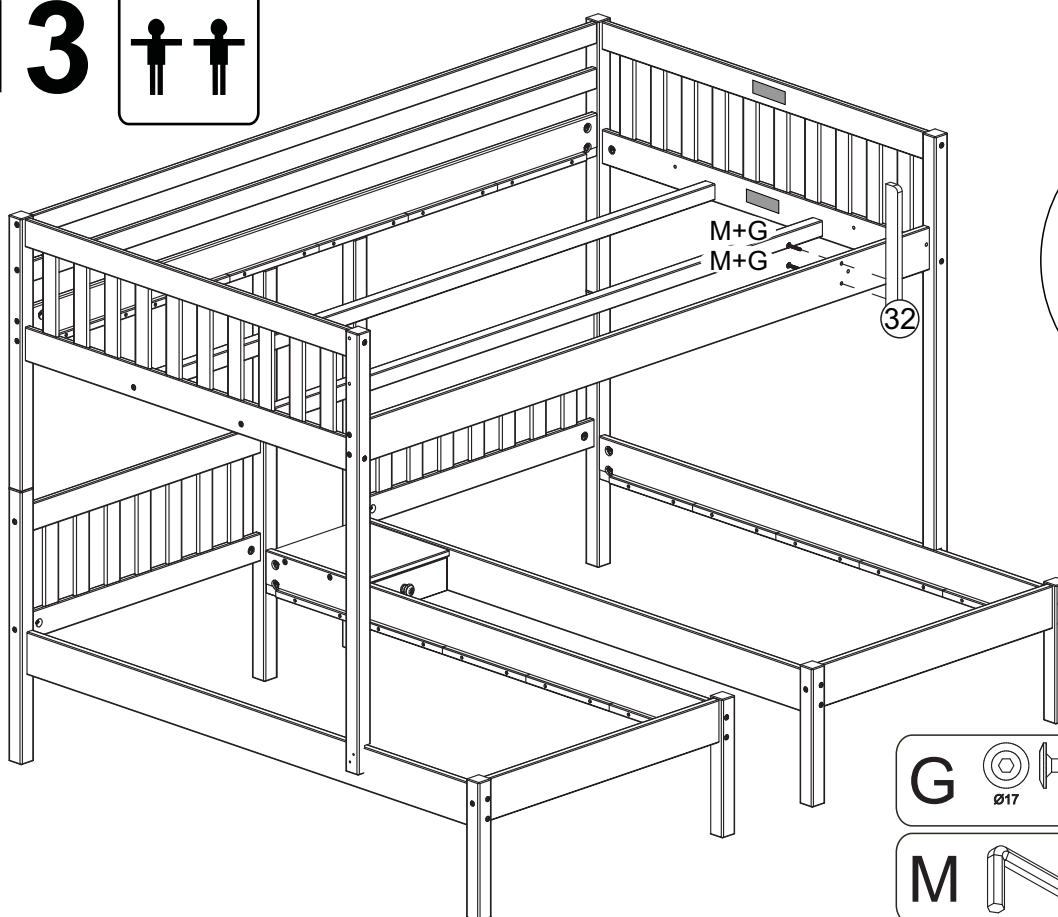
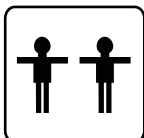
**G**  **Qty 04**  
7,0 x 50 Screw


**H**  **Qty 08**  
1/4" Half Moon

**I**  **Qty 04**  
4,0 x 40 Screw

**M**  **Qty 01**  
Hex Screwdriver

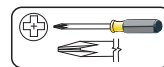
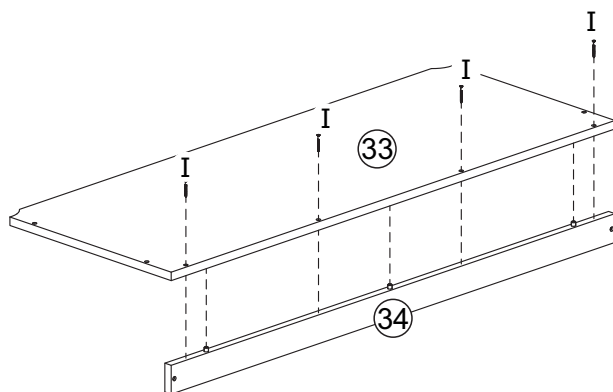
# 13



**G**  **Qty 02**  
7,0 x 50 Screw

**M**  **Qty 01**  
Hex Screwdriver

# 14



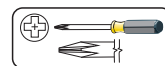
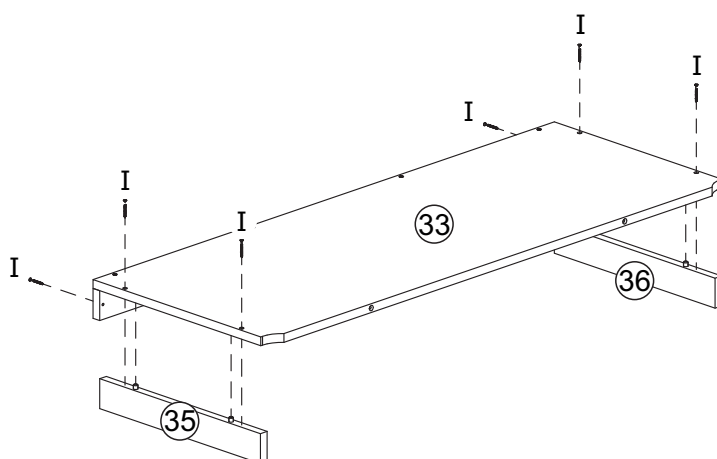
I



4,0 x 40 Screw

Qty  
**04**

# 15



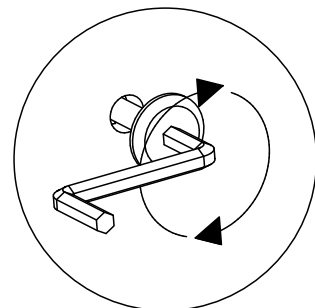
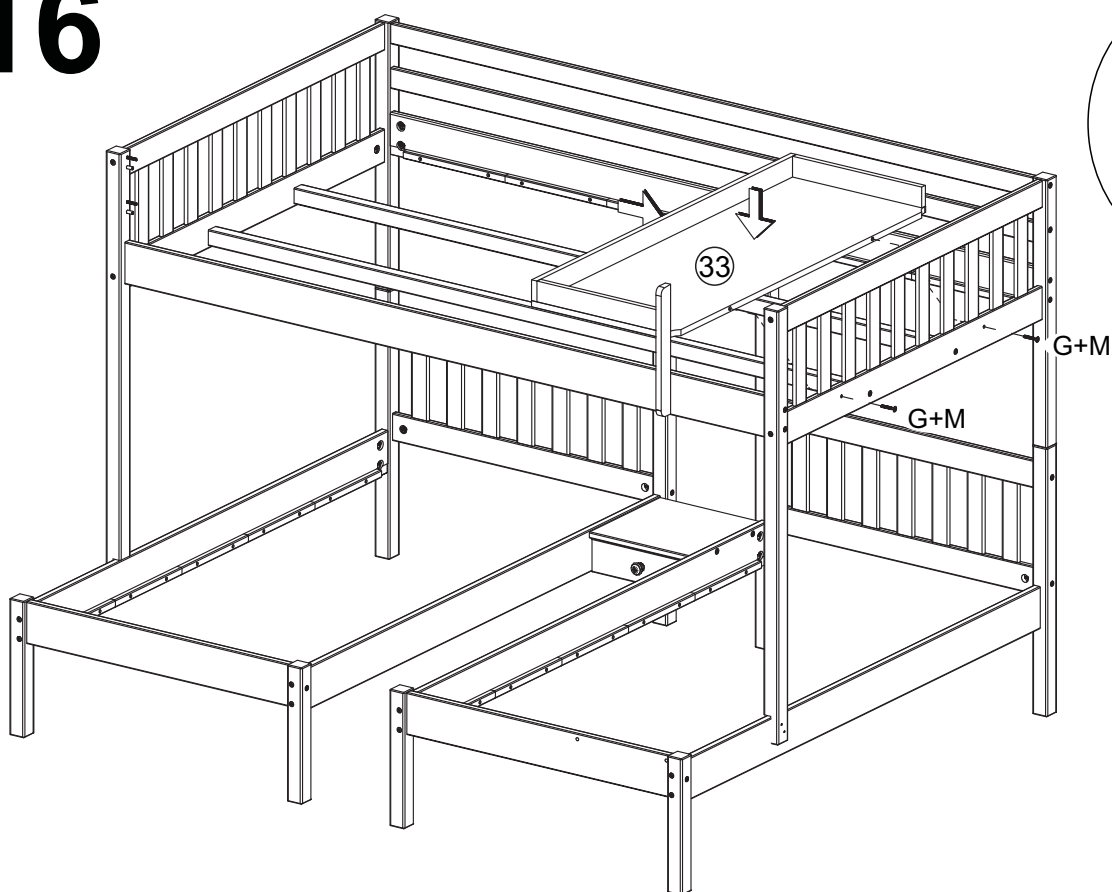
I



4,0 x 40 Screw

Qty  
**06**

# 16



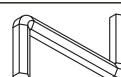
G



7,0 x 50 Screw

Qty  
**02**

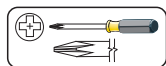
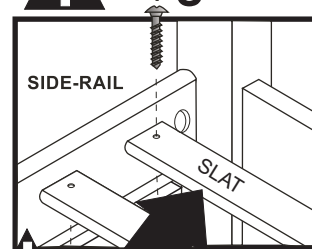
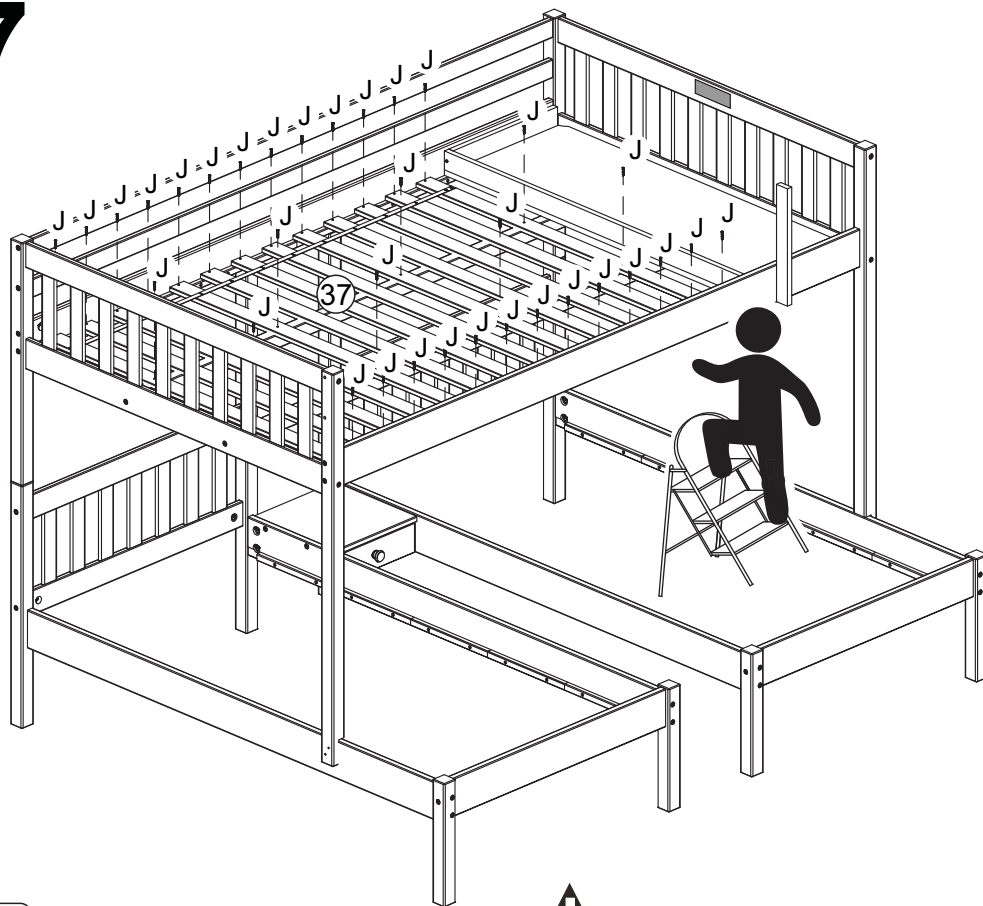
M



Hex  
Screwdriver

Qty  
**01**

# 17



J



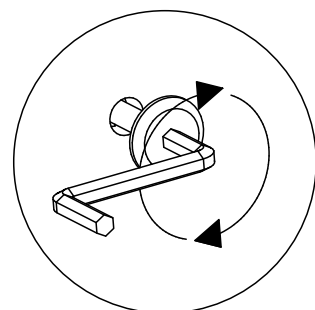
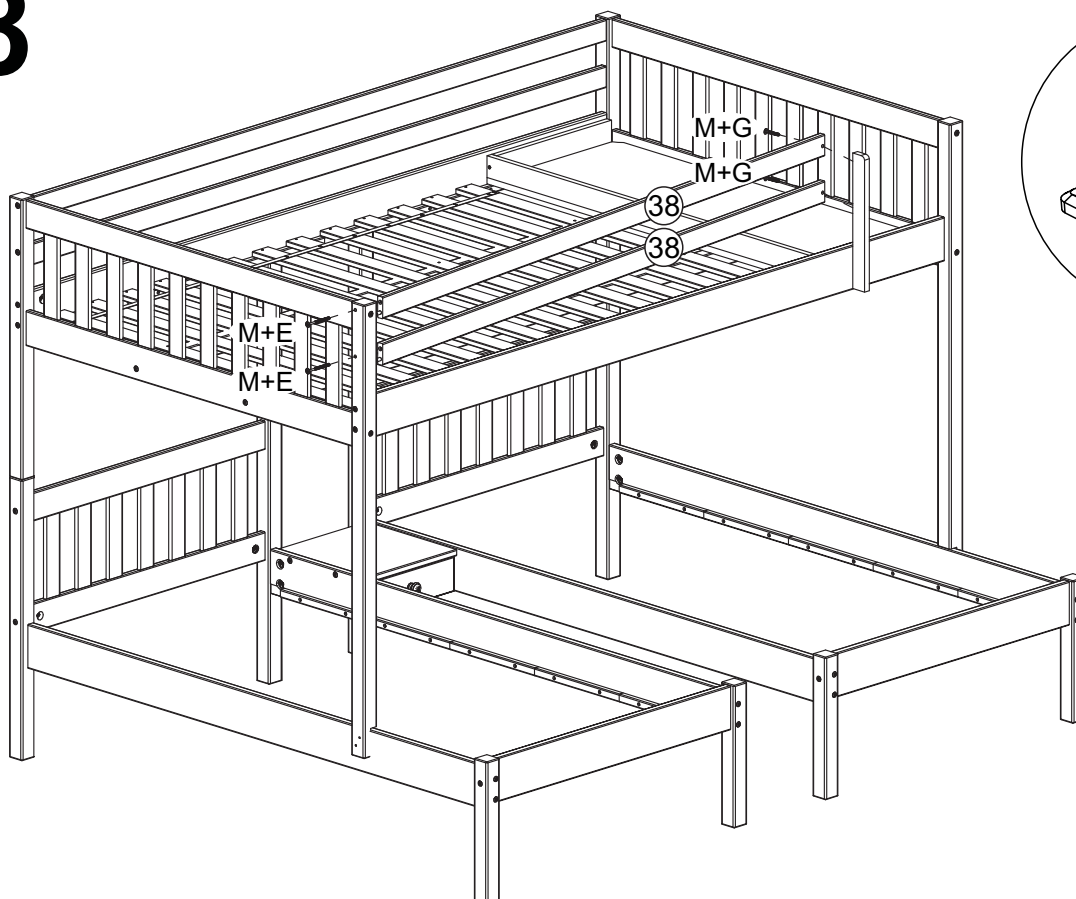
4,0 x 30 Screw

Qty  
34

“INSTALL SLAT KIT WITH SPACER TAPE ON TOP(FACING UP)”

The first slats must be fixed at 3” from each headboard end.

# 18



E Ø17

7,0 x 90 Screw

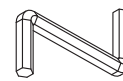
Qty  
02

G Ø17

7,0 x 50 Screw

Qty  
02

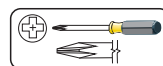
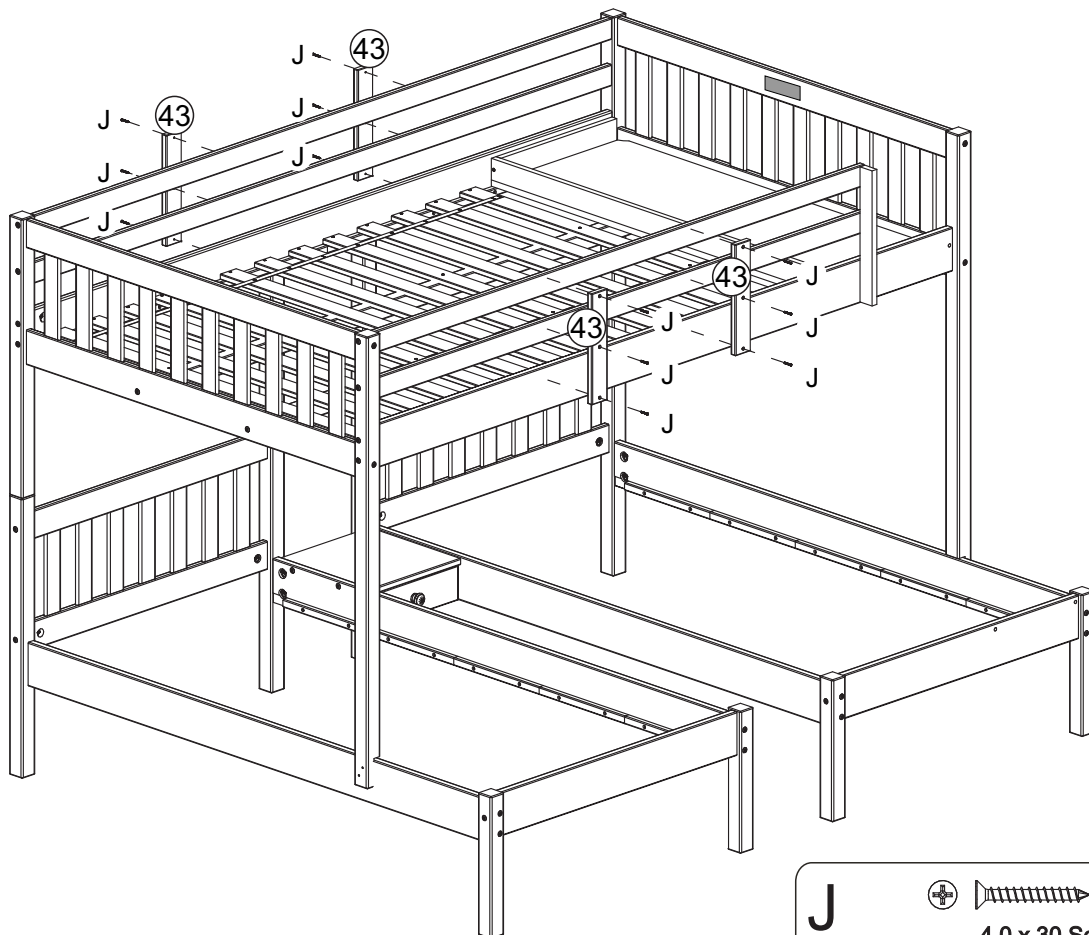
M




Hex  
Screwdriver

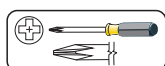
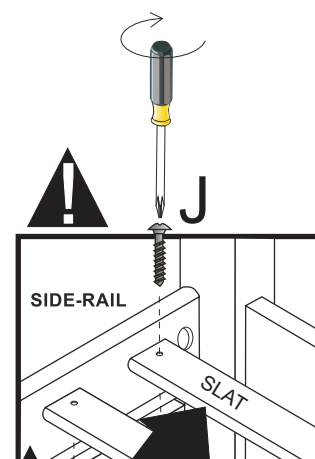
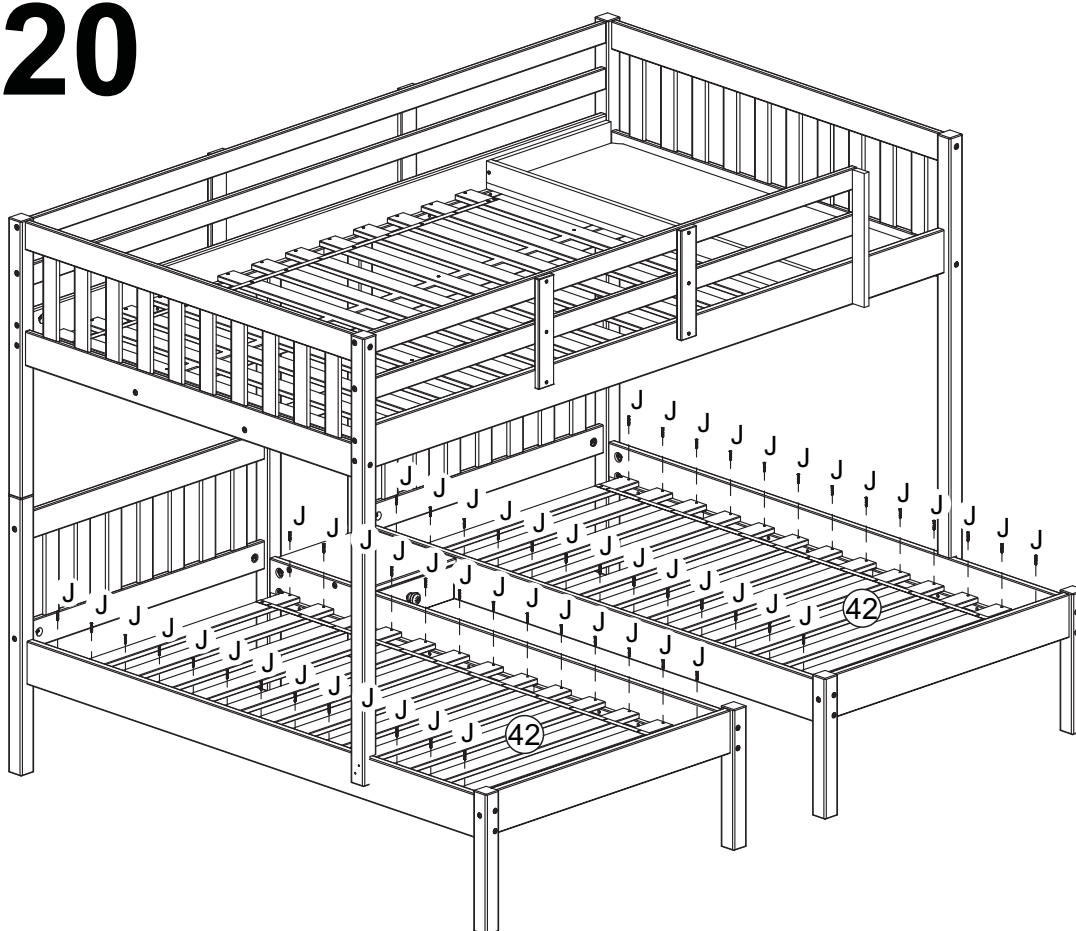
Qty  
01


# 19



**J**  **4,0 x 30 Screw** **Qty 12**

# 20



**J**  **4,0 x 30 Screw** **Qty 52**

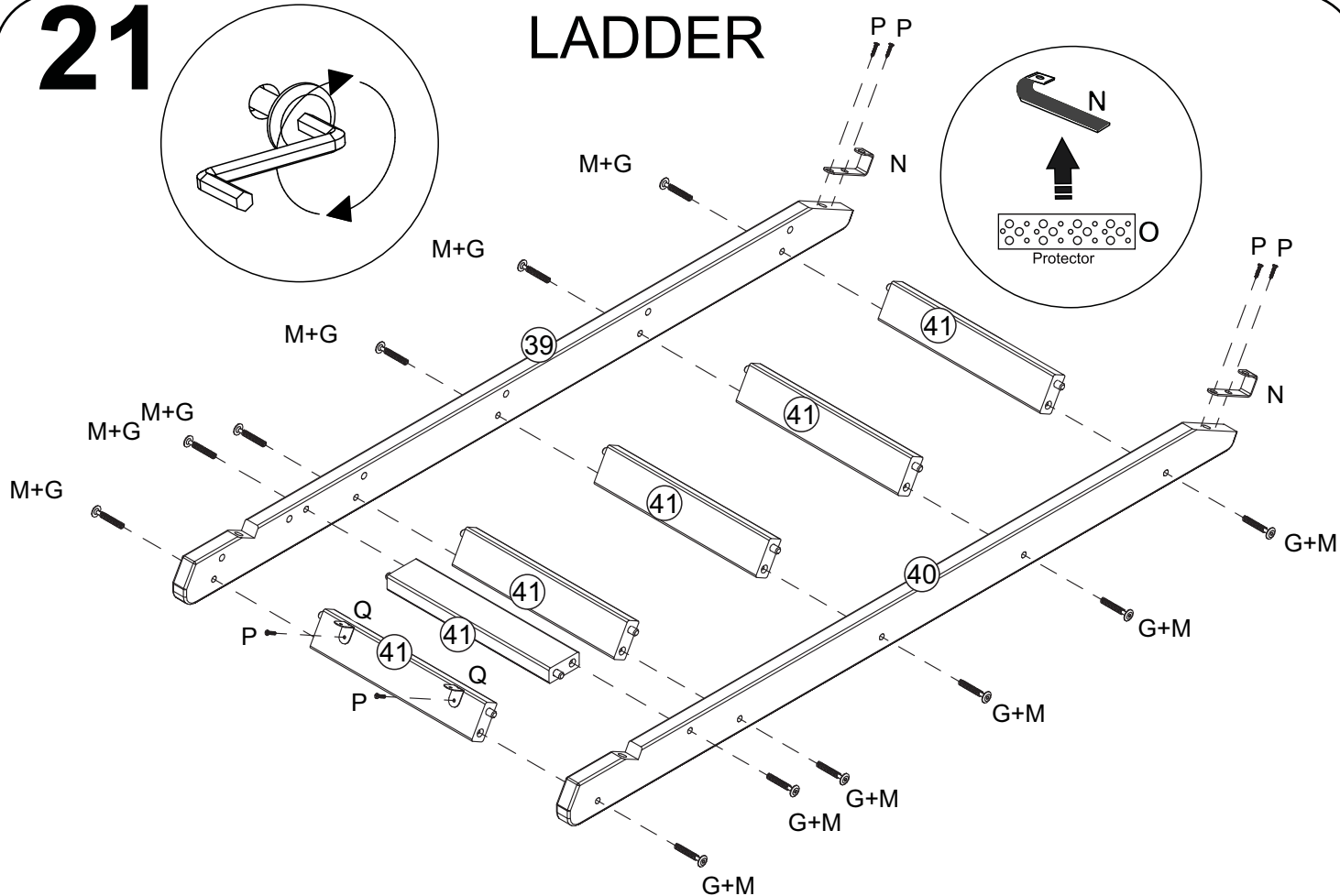
**“INSTALL SLAT KIT WITH SPACER TAPE ON TOP(FACING UP)”**

**The first slats must be fixed at 3” from each headboard end.**



# 21

## LADDER



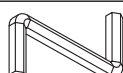
**G**



7,0 x 50 Screw

**Qty**  
**12**

**M**



Hex Screwdriver

**Qty**  
**01**

**N**



Hook Ladder

**Qty**  
**02**

**O**



Protector

**Qty**  
**02**

**P**



4,0 x 20 Screw

**Qty**  
**06**

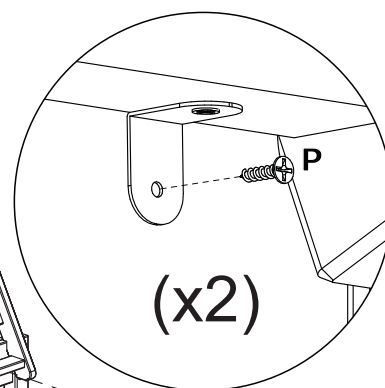
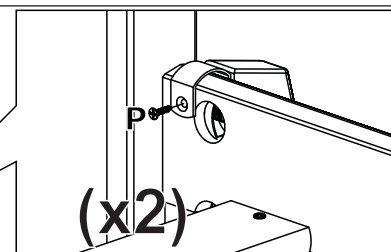
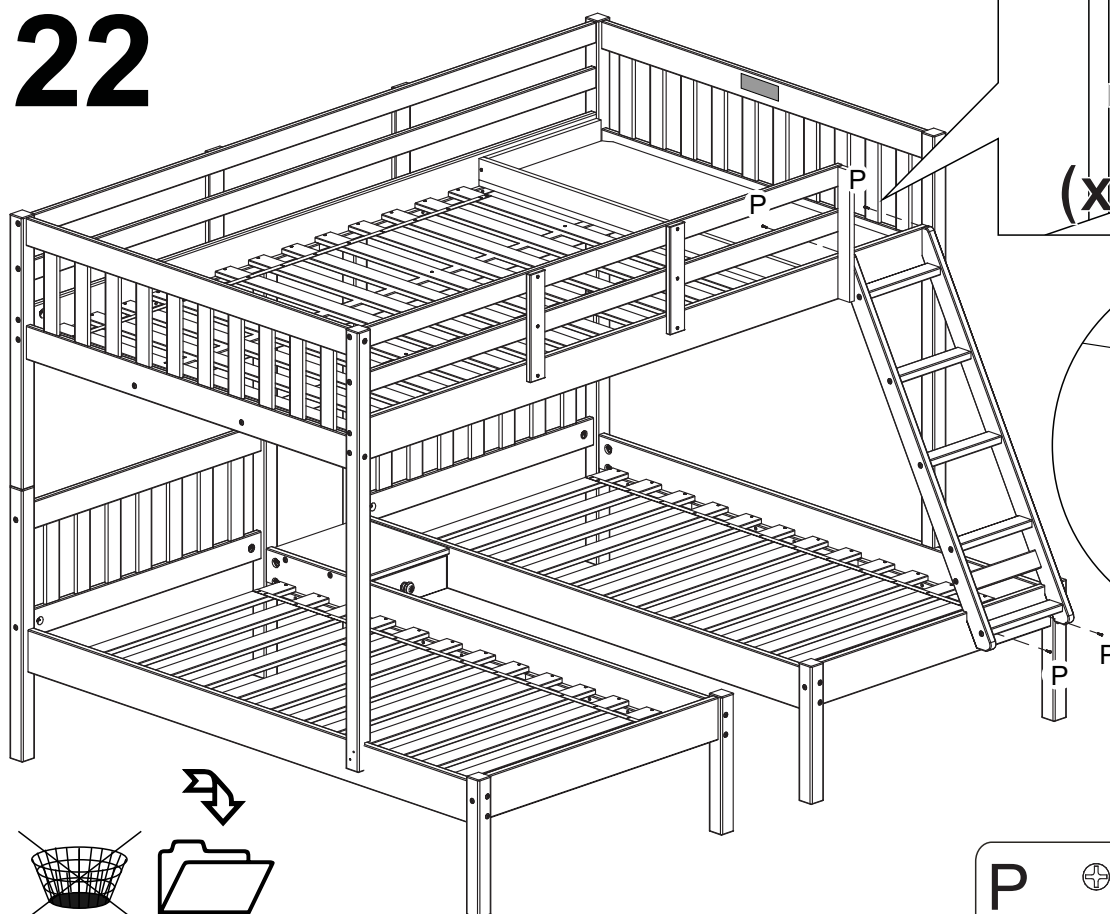
**Q**



Bracket

**Qty**  
**02**

# 22



**P**



4,0 x 20 Screw

**Qty**  
**04**

