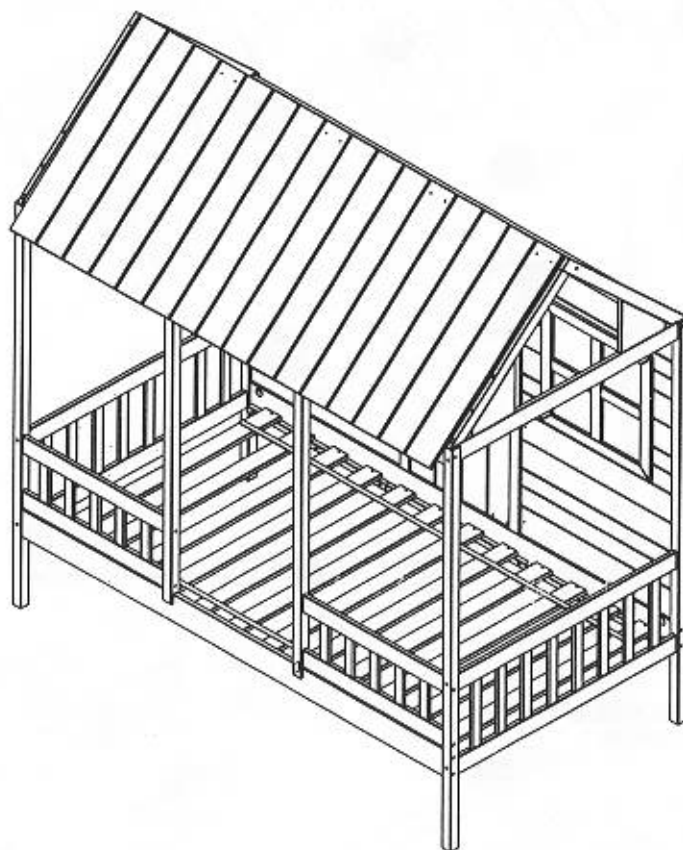




Fort Worth, Texas 76140

## ASSEMBLY INSTRUCTIONS

### 1899 - TWIN FRONT PORCH BED



Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and hardware.

Compare with the parts list to be sure all parts are present.

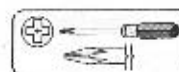
**"DO NOT TIGHTEN SCREWS UNTIL COMPLETELY ASSEMBLED"**



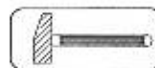
\* Use of power tool to assemble this product will invalidate any claim and damage this product making unsafe !!!  
\* Please assemble on a clean soft surface to avoid damage.



#### Tools Required



(Not included)

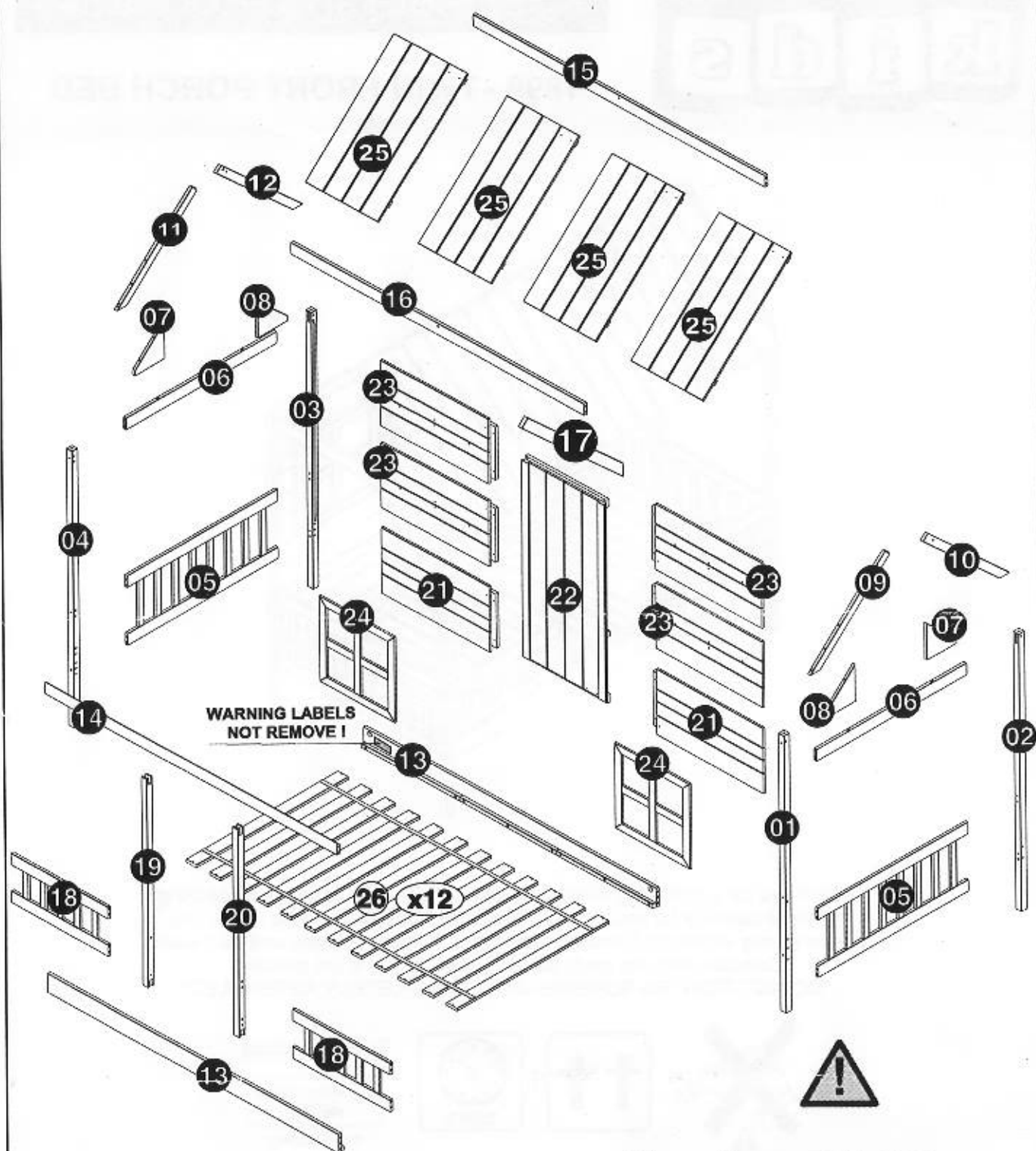


(Not included)

#### IMPORTANT:








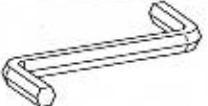
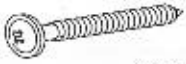
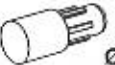
**PLEASE READ INSTRUCTION BEFORE STARTING THE ASSEMBLY**

## Part List- 1899 - TWIN FRONT PORCH BED

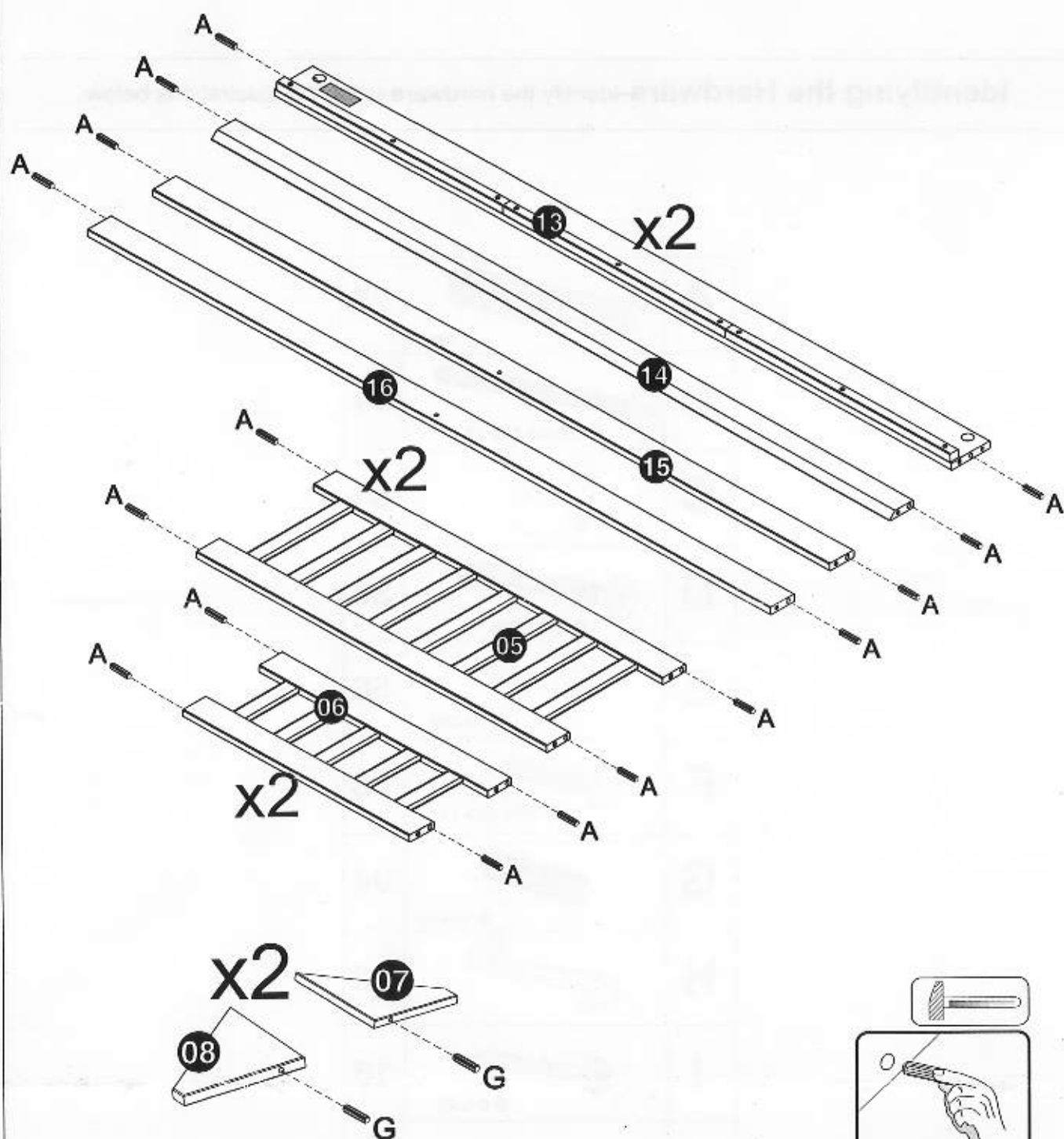


Please be careful when assembling this product due the parts are extremely heavy. Also, please do not allow kids around when assembling this bed to avoid injuries.

## Identifying the Hardware-Identify the hardware using the illustrations below.

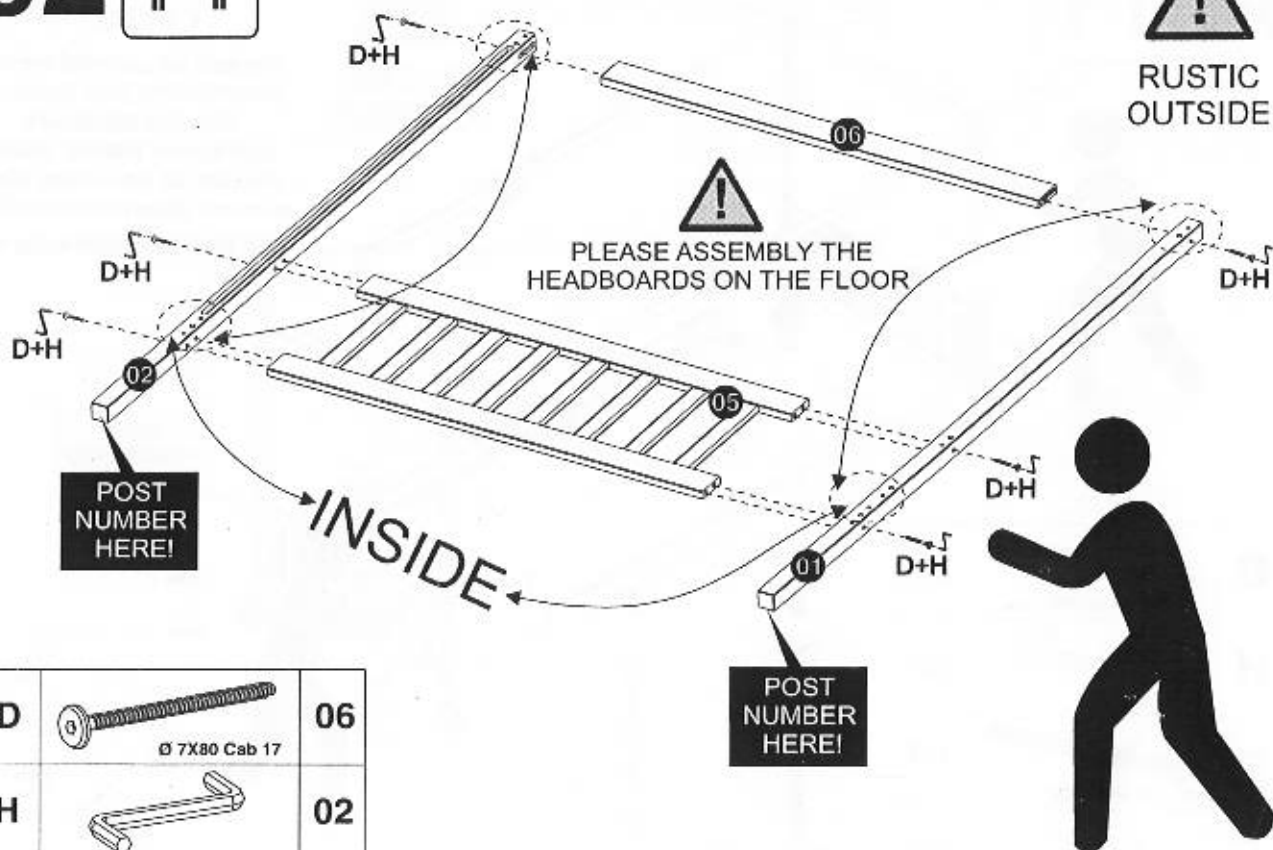
<b>A</b>	 Ø 10x40	<b>26</b>
<b>B</b>	 Ø 1/4X80 Cab 17	<b>04</b>
<b>C</b>		<b>04</b>
<b>D</b>	 Ø 7X80 Cab 17	<b>38</b>
<b>E</b>	 Ø 3,5X30	<b>56</b>
<b>F</b>	 Ø 7X50 Cab 13	<b>08</b>
<b>G</b>	 Ø 08X30	<b>04</b>
<b>H</b>		<b>02</b>
<b>I</b>	 Ø 04x45	<b>16</b>
<b>J</b>	 Ø 06x08	<b>04</b>



# 01




A		26
G		04

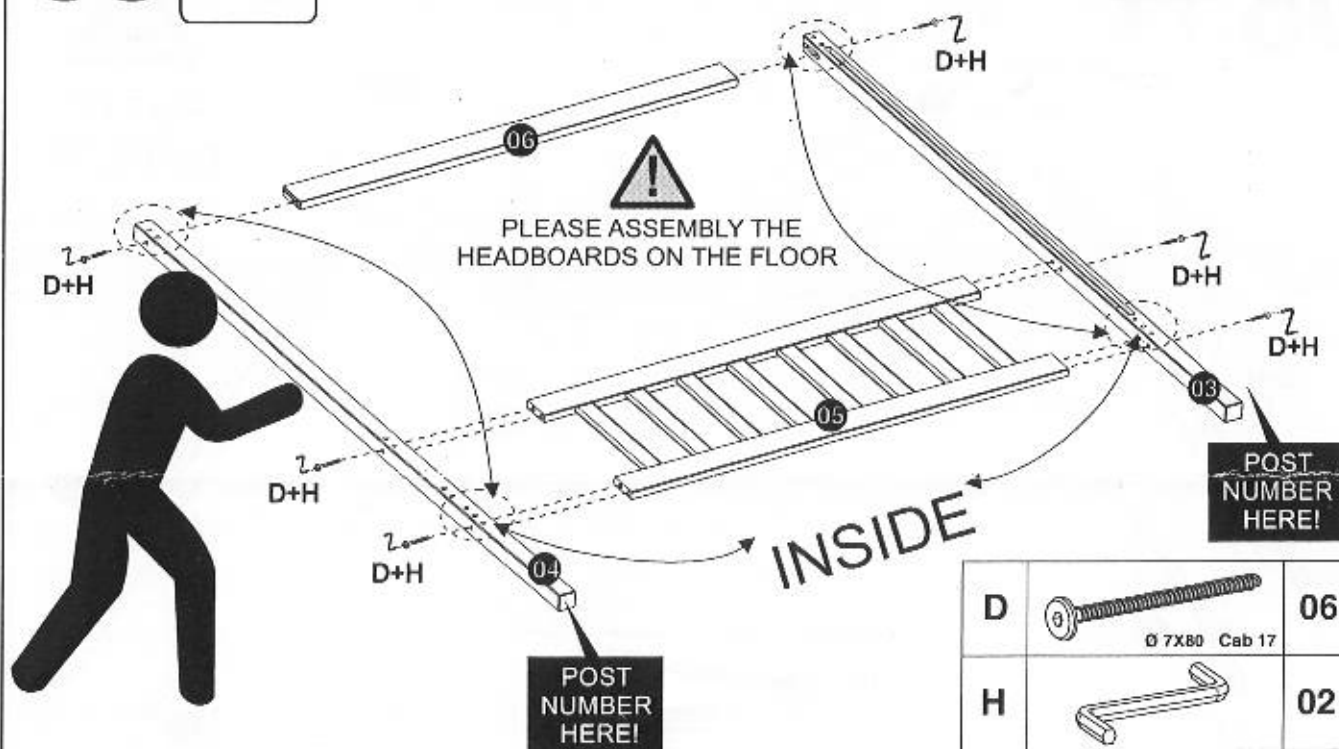
# 02






D	 Ø 7X80 Cab 17	06
H		02

H		02
---	---	----

# 03



D	 Ø 7X80 Cab 17	06
H		02

H		02
---	---	----

# 04



LEFT  
HEADBOARD


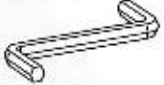




RUSTIC  
OUTSIDE



Caution

Please be careful when assembling this product due the parts are extremely heavy. Also, please do not allow kids around when assembling this bed to avoid injuries.

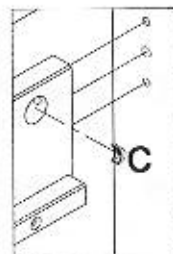
D		08
H		02
B		04
C		04



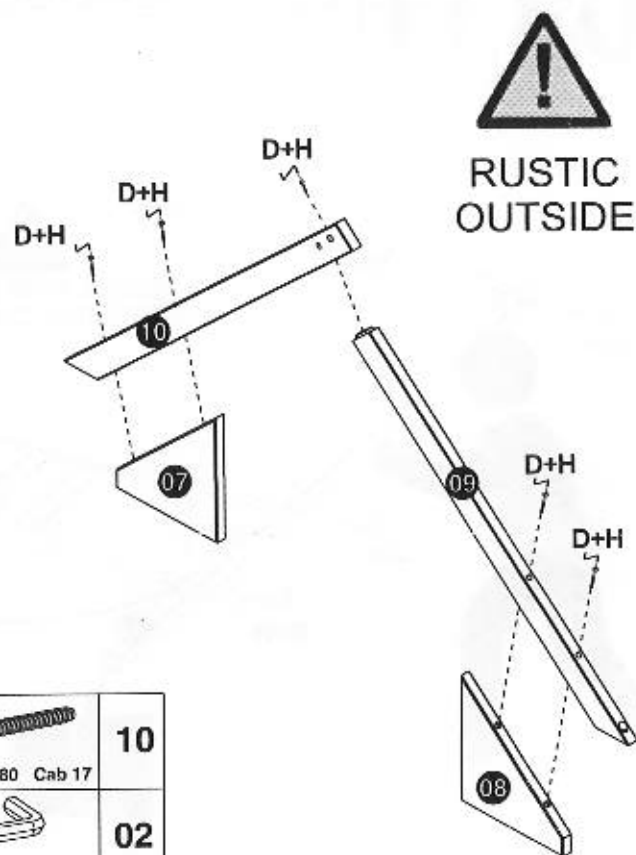
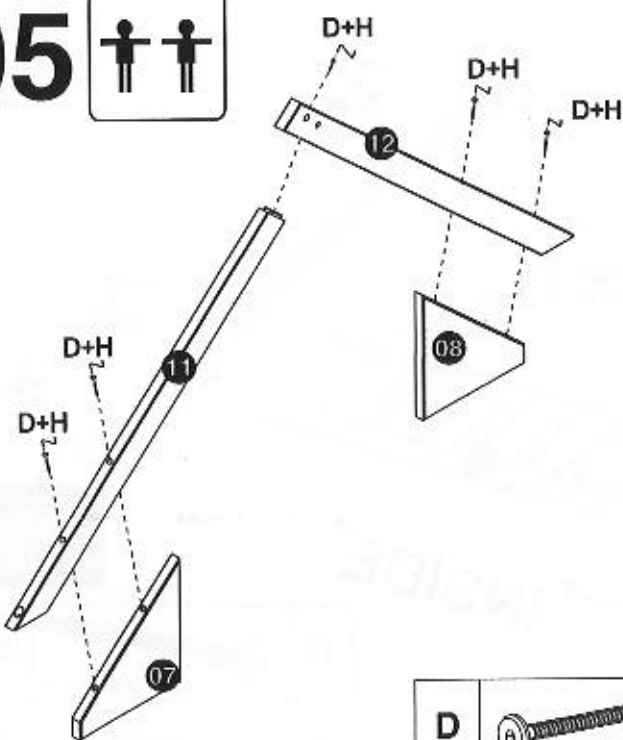
Ø 1/4X80 Cab 17




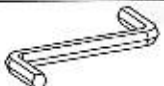
Ø 7X80 Cab 17



# 05



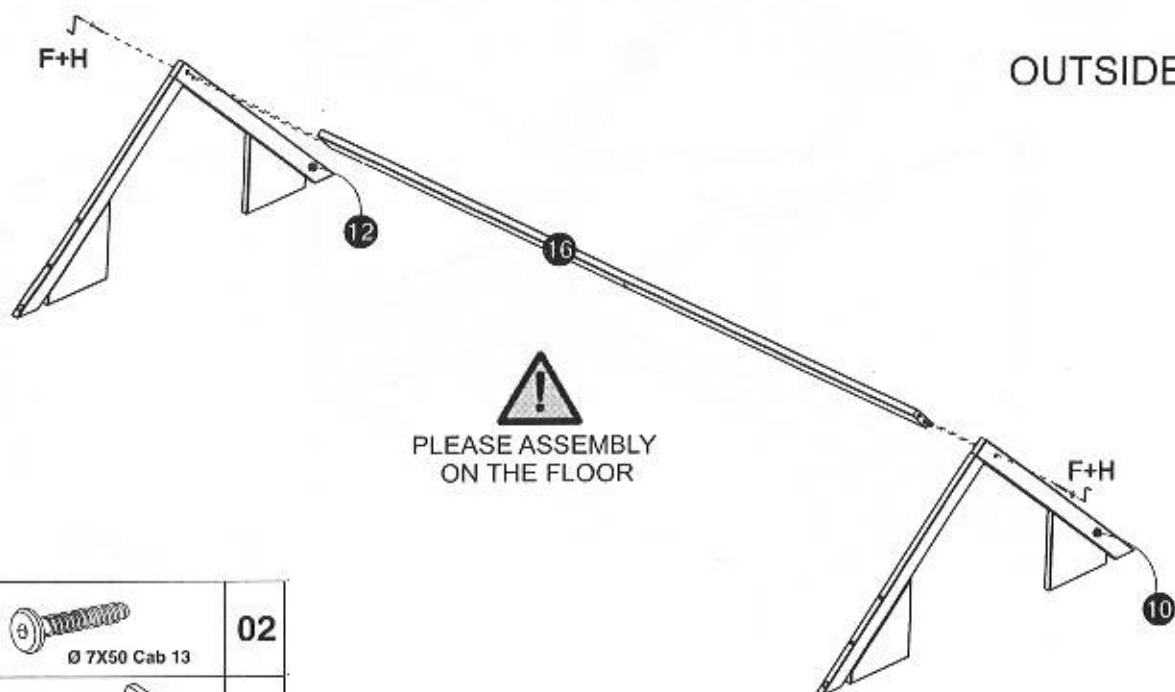
RUSTIC  
OUTSIDE

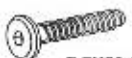
D		10
H		02

# 06

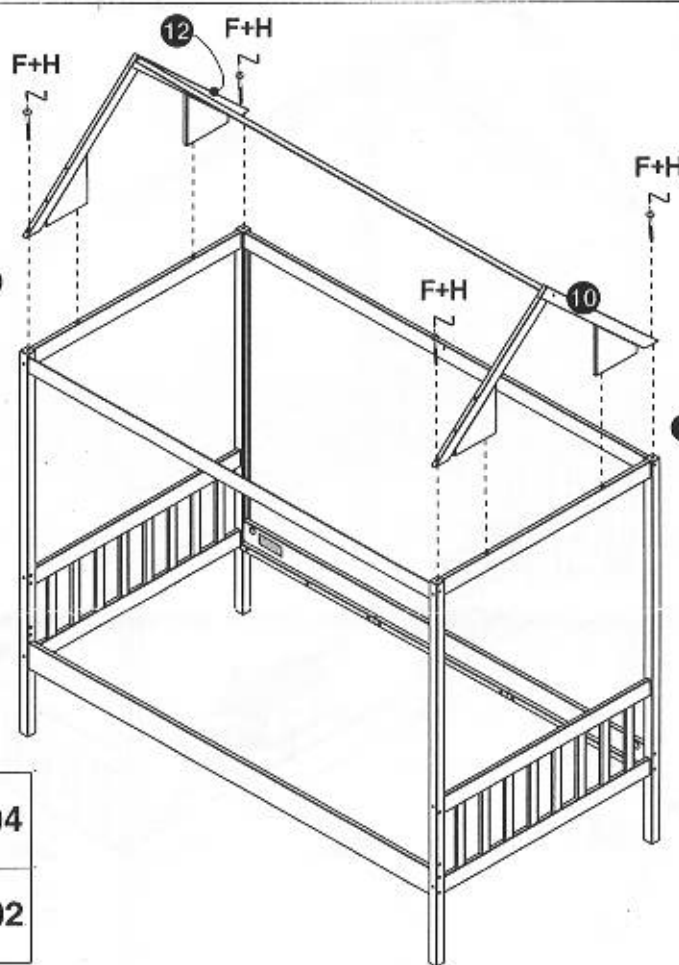


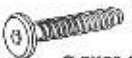
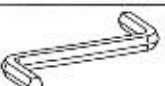
OUTSIDE



F	 Ø 7X50 Cab 13	02
H		02

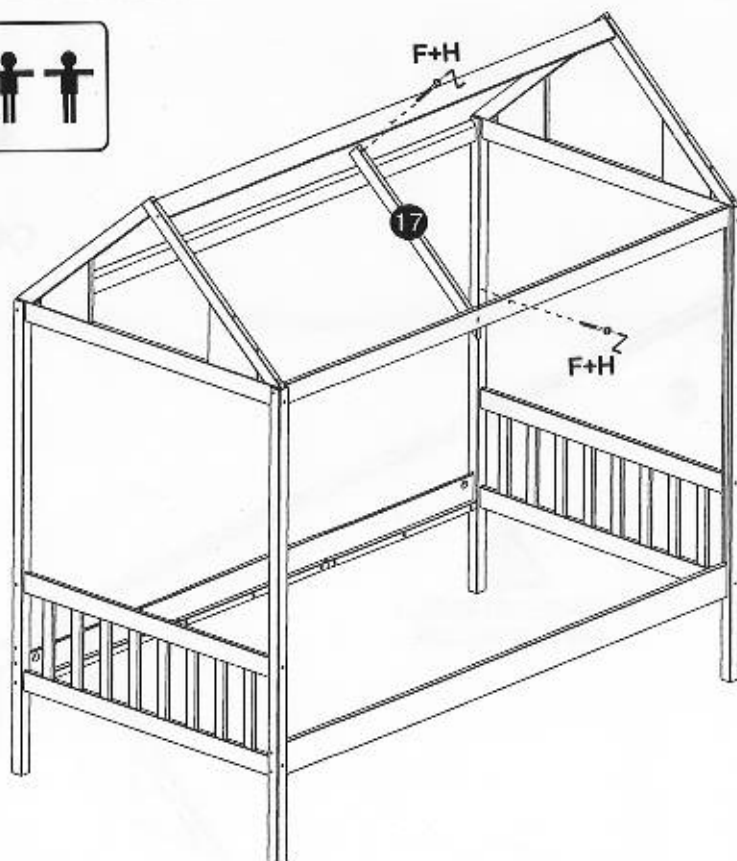
# 07



F	 Ø 7X50 Cab 13	04
H		02

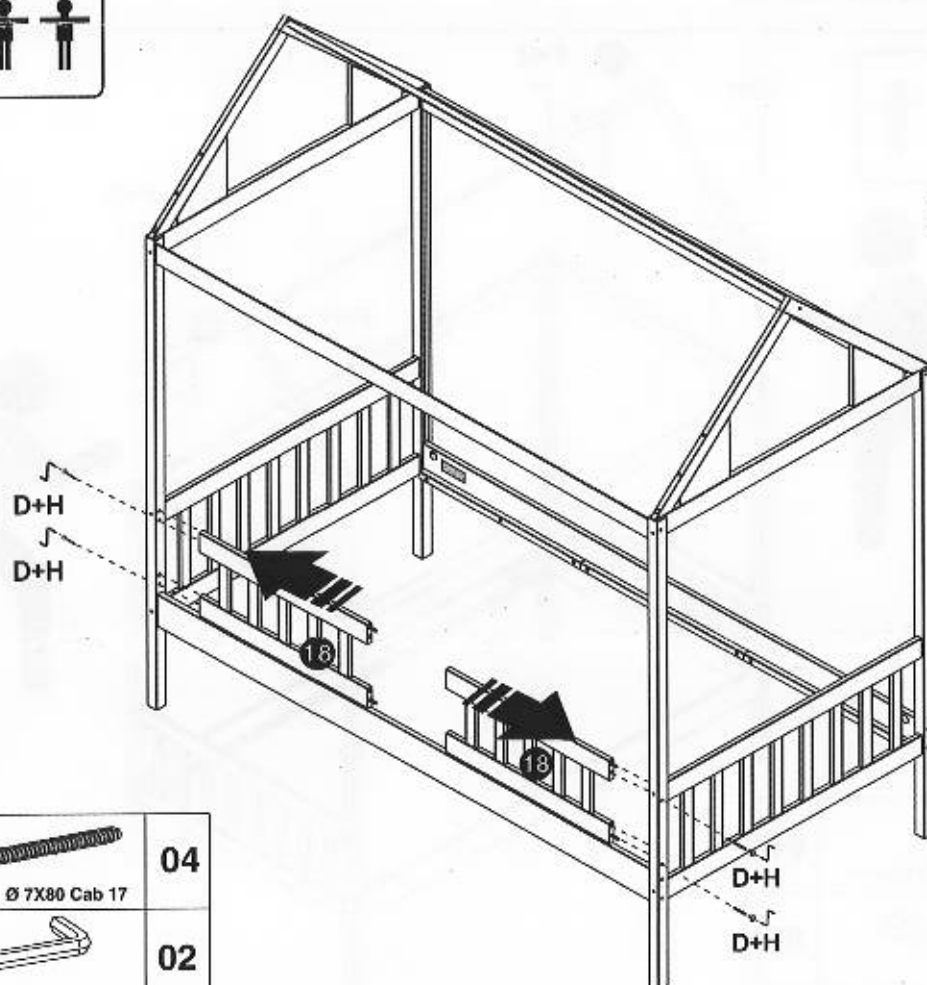


# 08

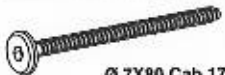
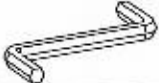


F	 Ø 7X50 Cab 13	02
H		01

# 09

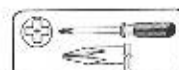
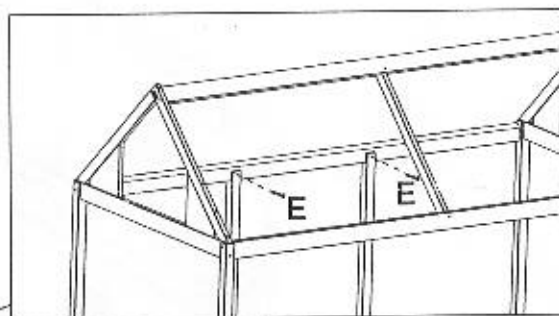
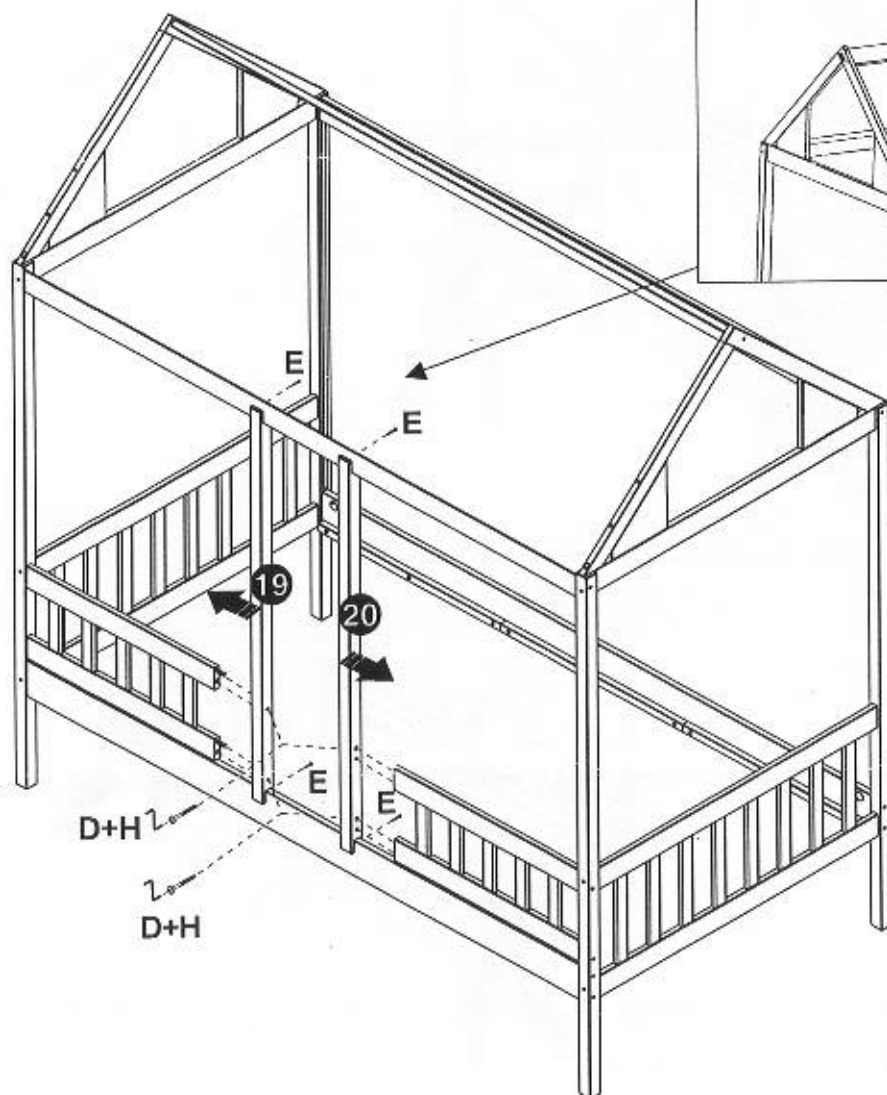
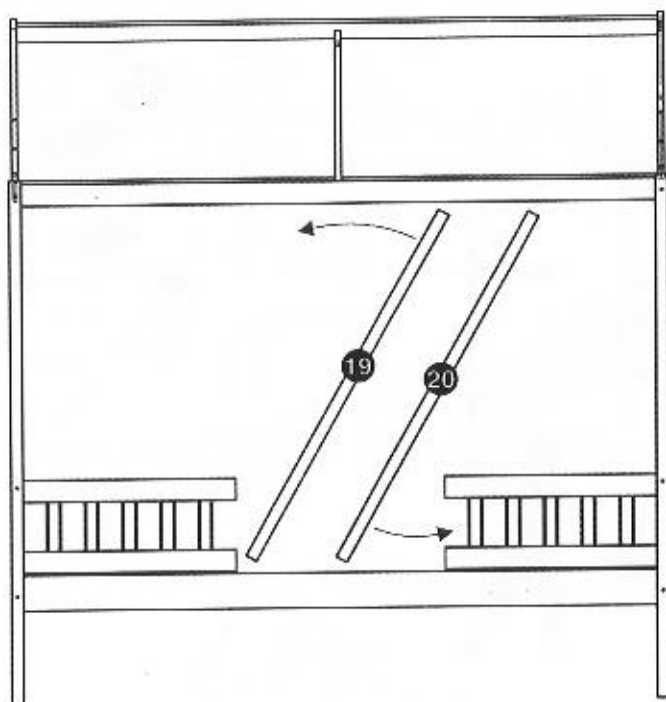





RUSTIC  
OUTSIDE

D	 Ø 7X80 Cab 17	04
H		02

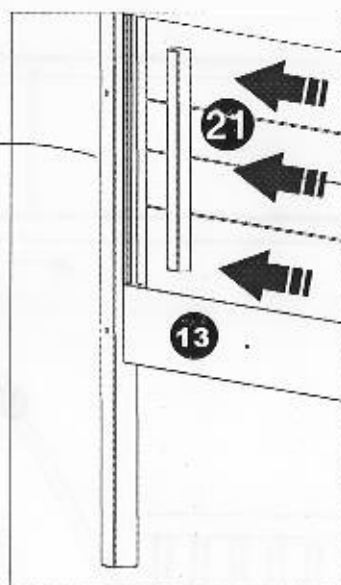



# 10

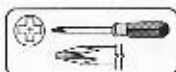
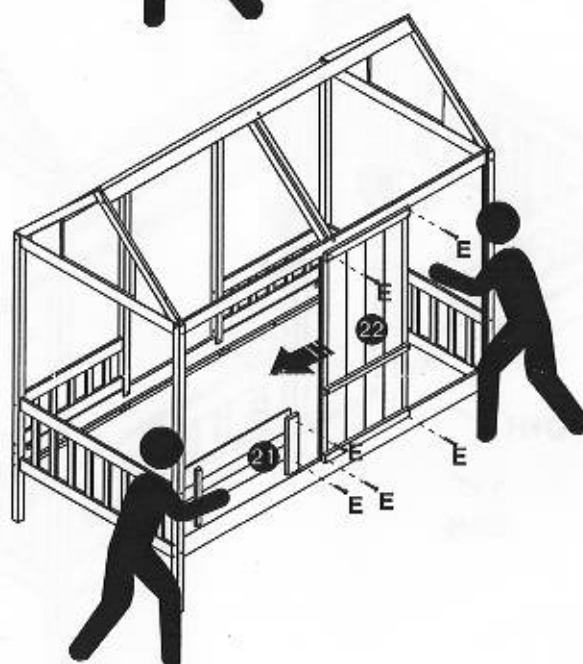
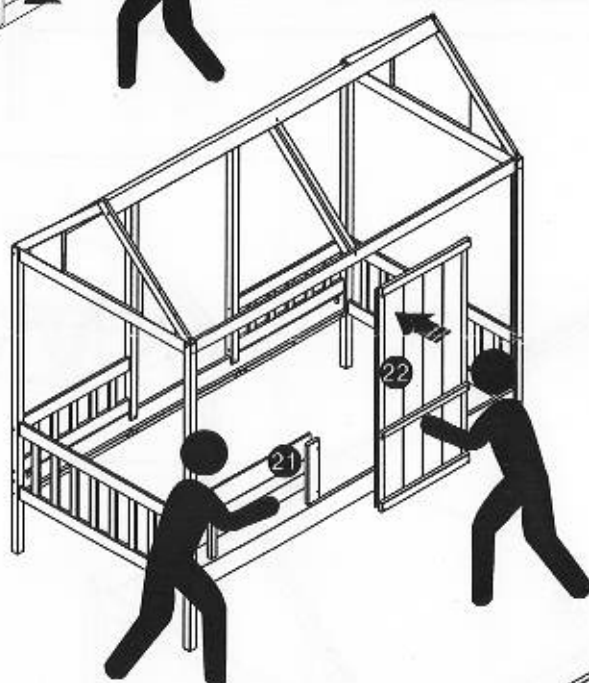



E	 Ø 3,5X30	04
D	 Ø 7X80 Cab 17	04
H		02

# 11

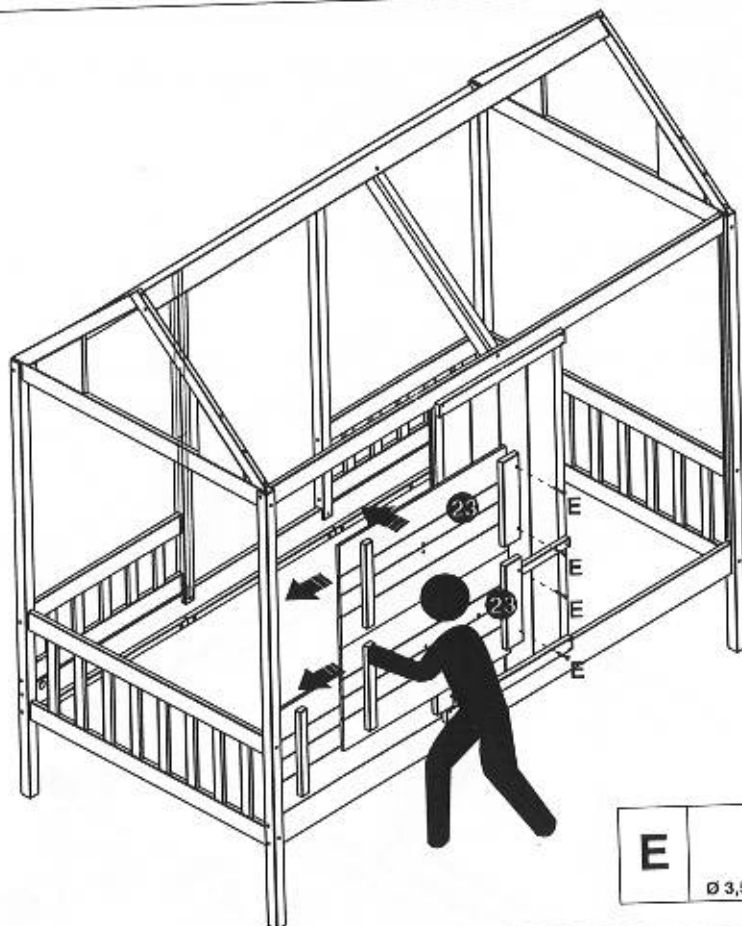


  
**INSERT THE  
 WALL PANELS  
 INTO THE  
 OPEN POST.**

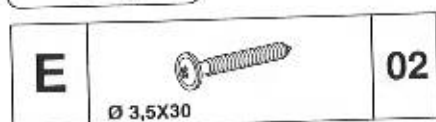
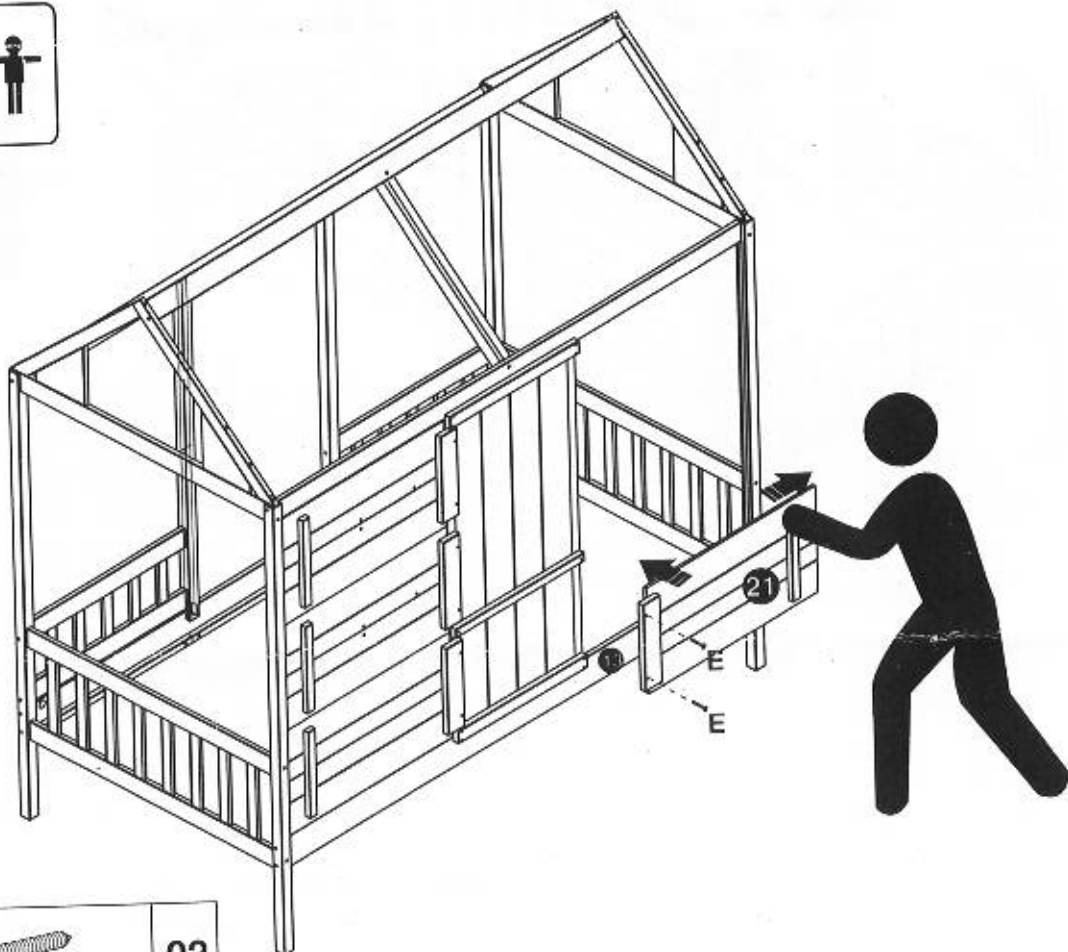


E	 Ø 3,5X30	06
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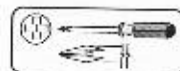
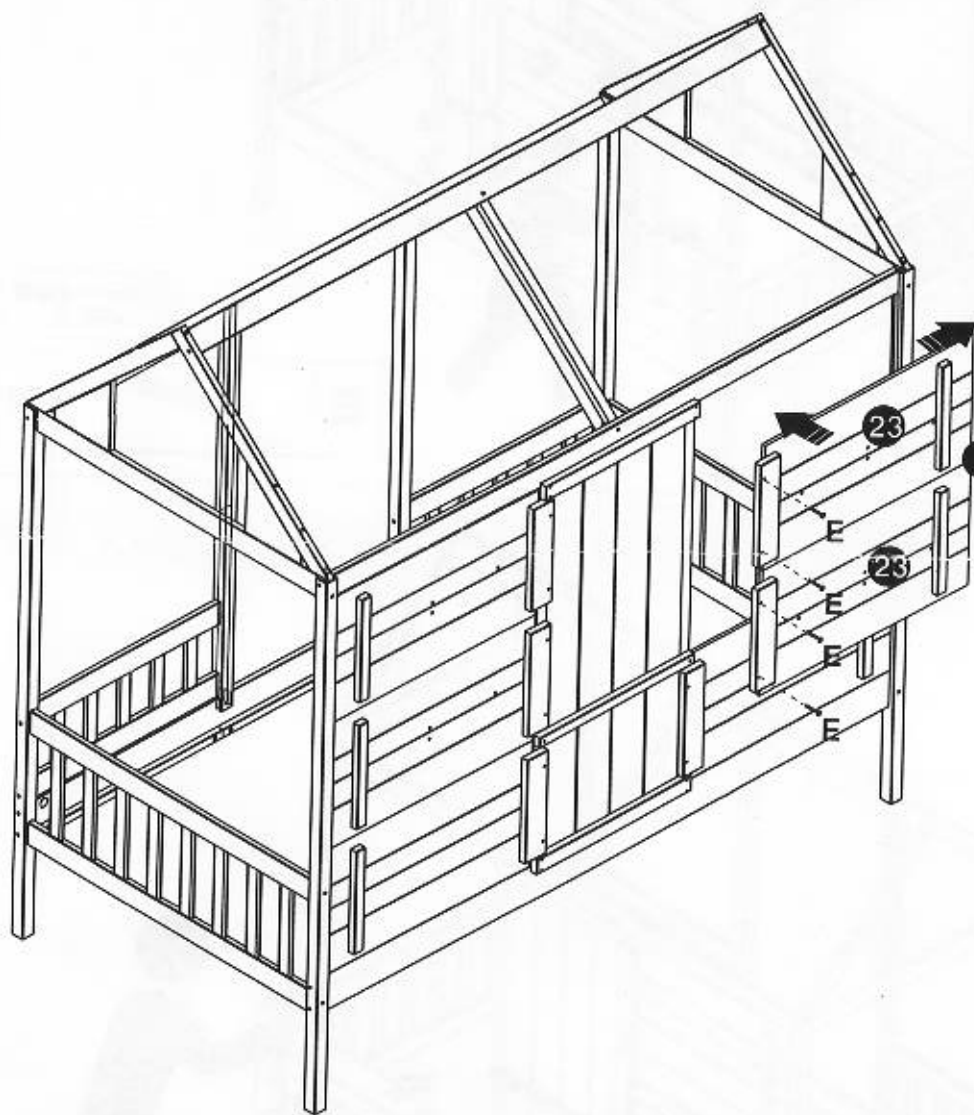
# 12




# 13

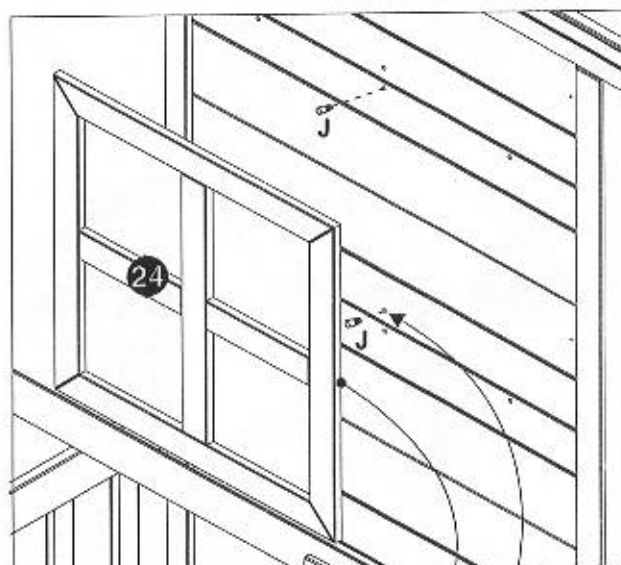
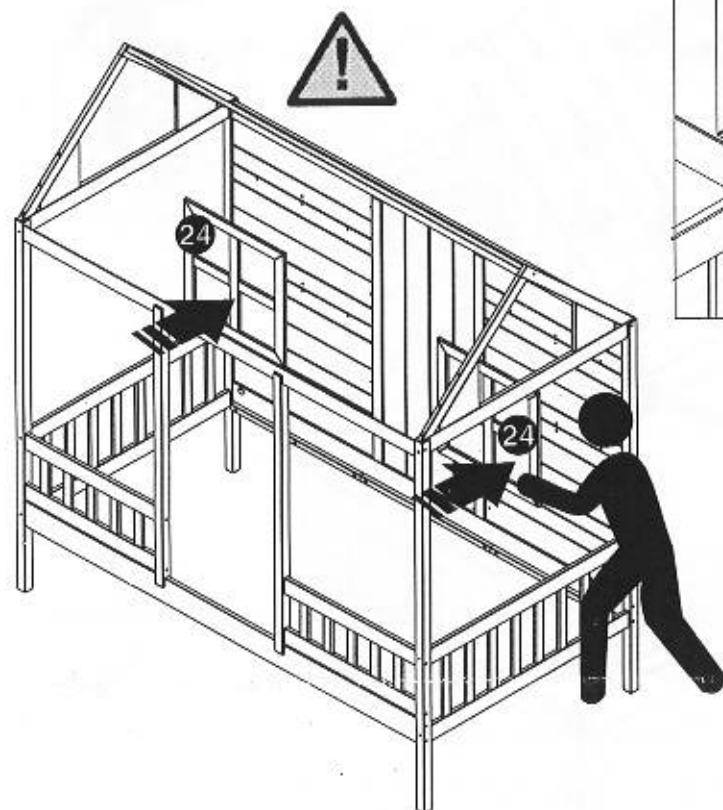


# 14

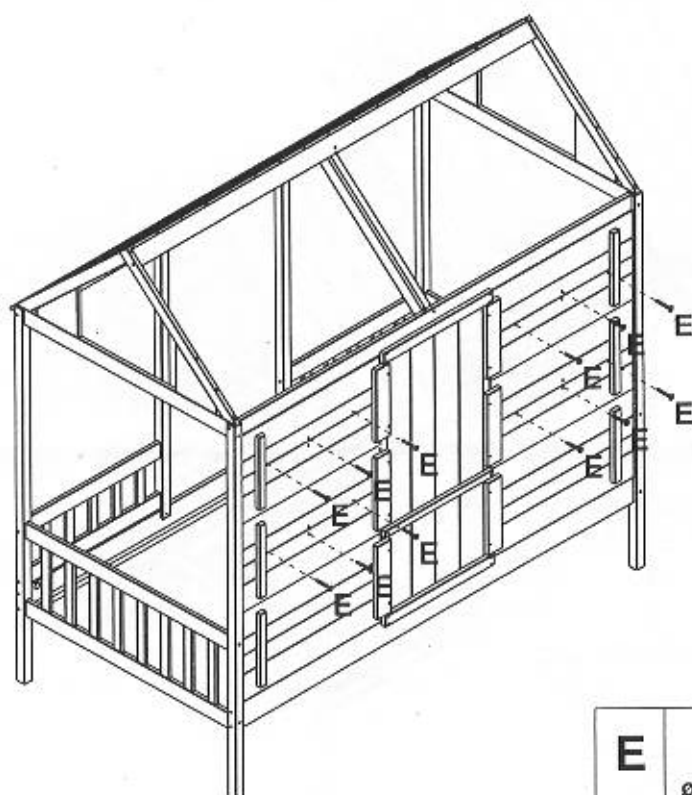
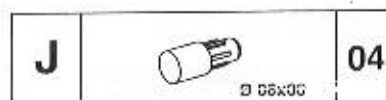


<b>E</b>	 Ø 3,5X30	<b>04</b>
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# 15



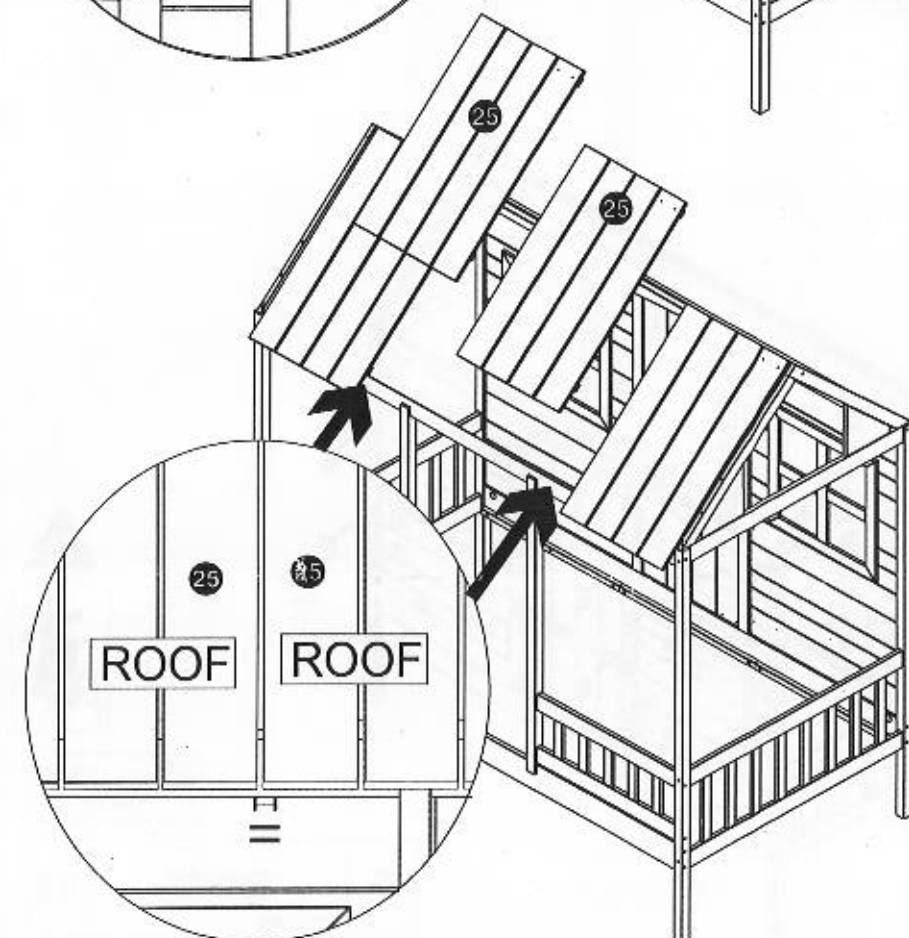
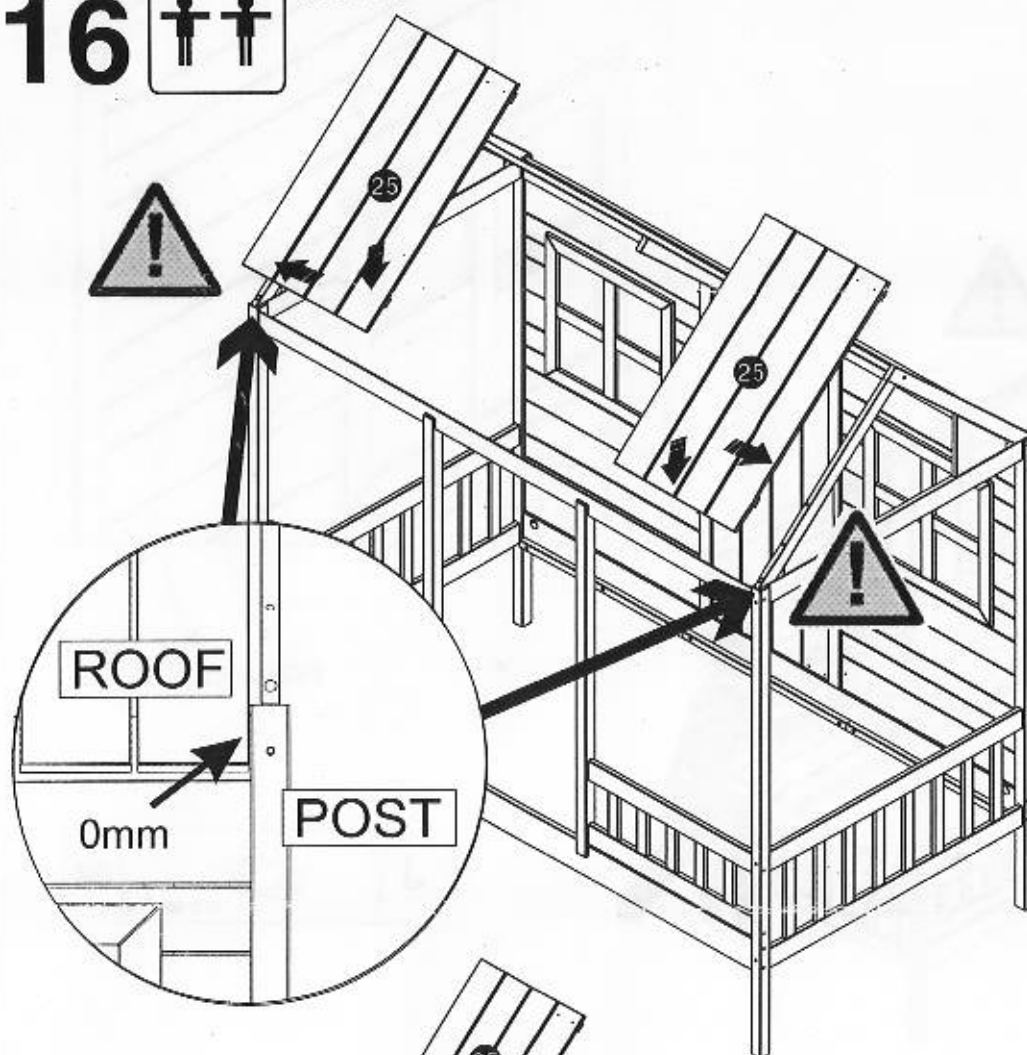
PRE HOLES



# 16



ROOF

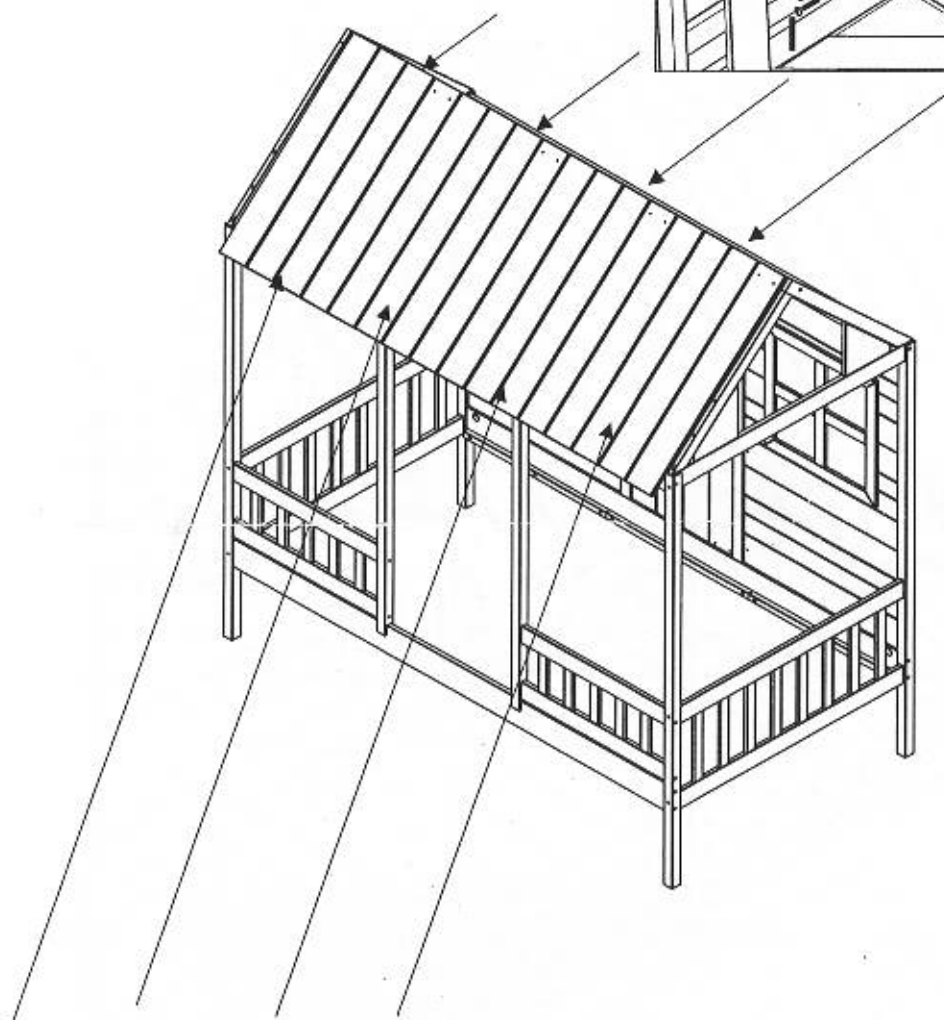
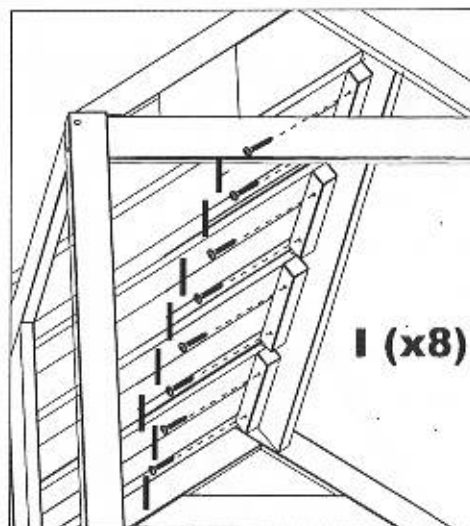




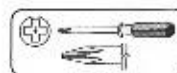
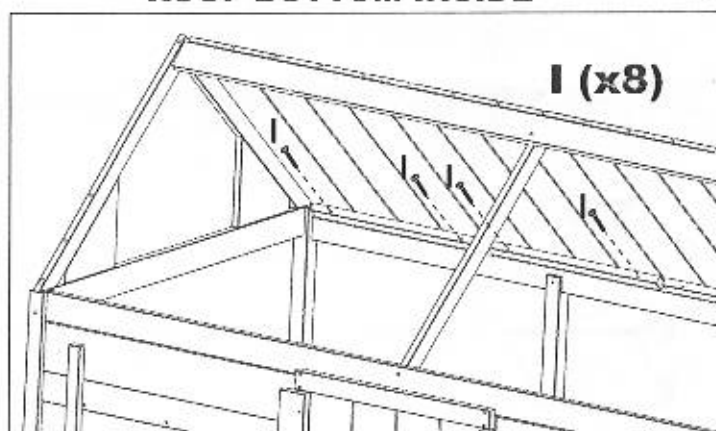
# 17




**ROOF  
TOP INSIDE**



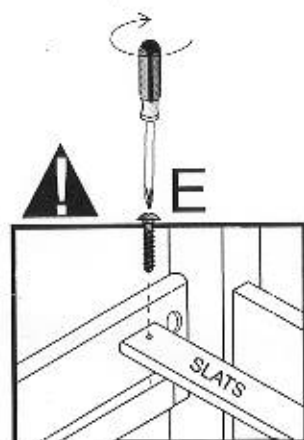
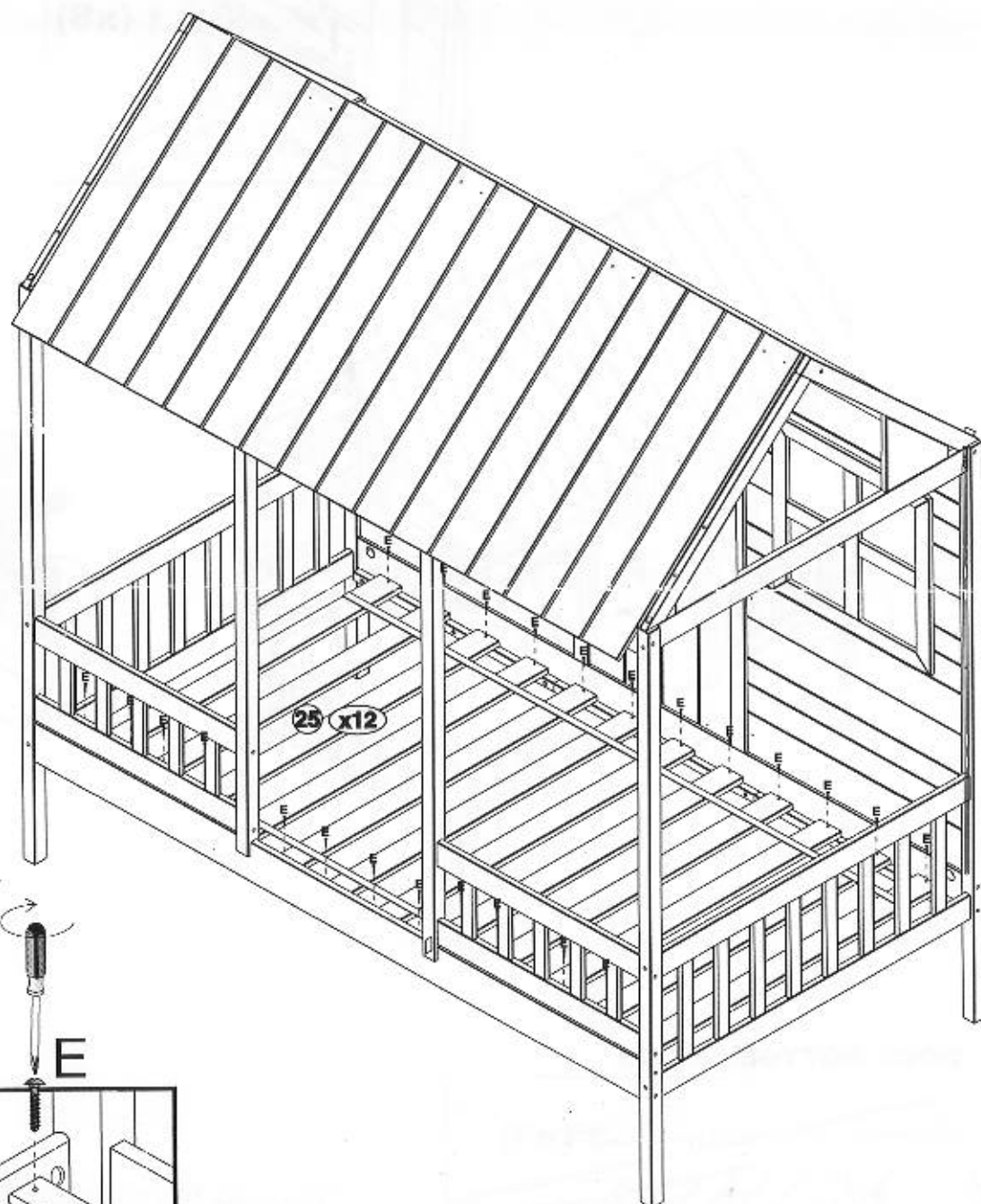
**ROOF BOTTOM INSIDE**



I		16
	Ø 04x45	



# 18



**E**

Ø 3,5X30

**24**

