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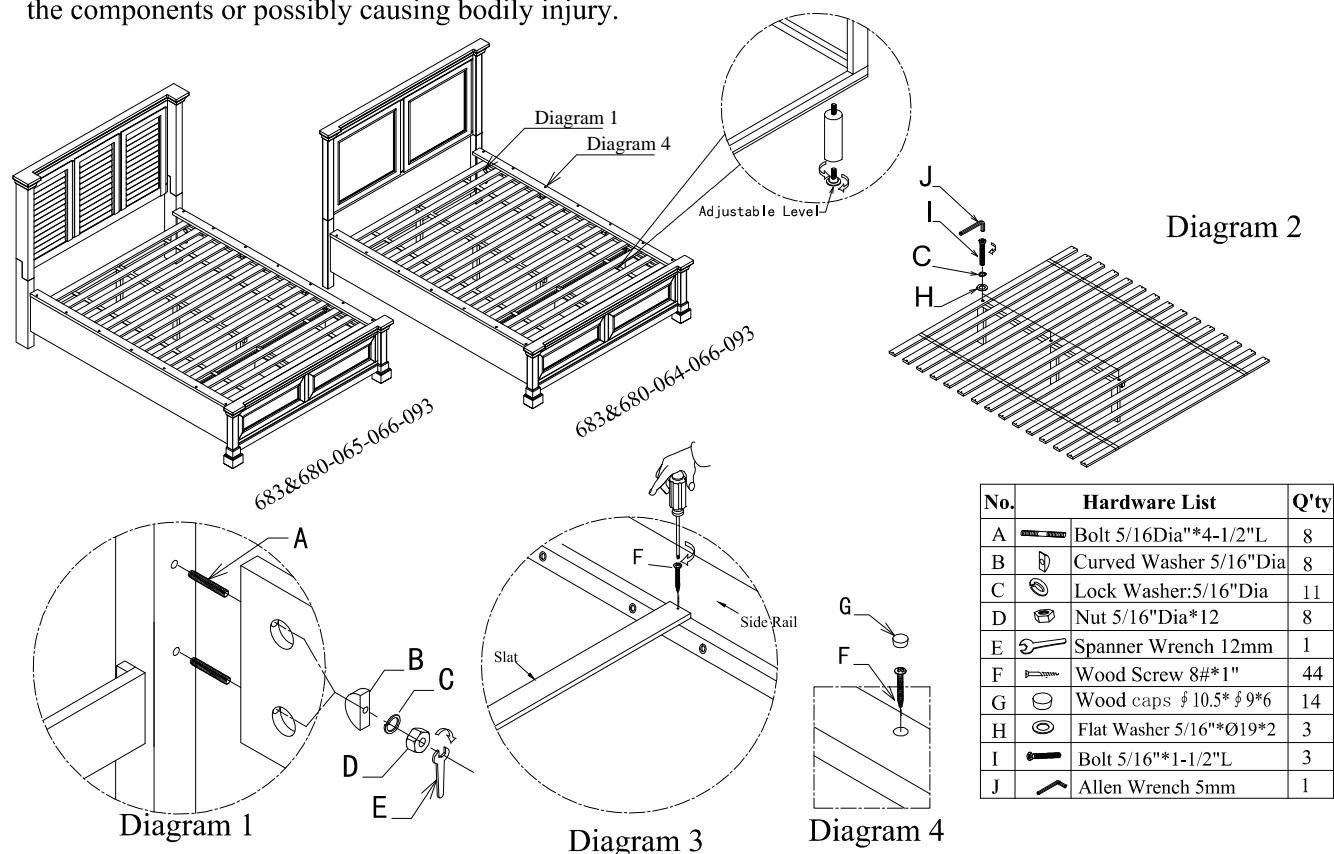
Assembly Instructions

Storage Cal King Side Rails

Model#:683&680-093

Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts that may have come loose inside the carton during shipment. Identify and count all parts and compare with the Parts List below.

***Caution: Please read all instructions carefully before starting the assembly process. These parts are cumbersome and heavy and will require two people minimum to assemble properly without damaging the components or possibly causing bodily injury.



1. Attach the two bolts to each post of the headboard and footboard. See Diagram 1
2. Attach the side rails to the posts by using the curved washers, lock washers, nuts and wrench. See Diagram 1.
3. Position the center support rail for the slats on the floor closest to the headboard.
4. Install the slats to the side rails using screws. See Diagram 2.
5. Reach through the slats and stand the center support rail up and position it under the slats so that the bolt holes line up.
Install the three bolts using the flat washer and lock washers provided.
6. Adjust the levelers on the three legs of the center support rail so that all legs touch the floor.
7. Place the cap rail on top of each side rail with the finished side facing up.
Attach the cap rail to side rail using the screws provided. Insert wood plugs to cover the screw heads.

- Keep all hardware parts out of the reach of children.
- Do not use substitute parts. Contact your dealer for replacement parts.
- Do not use this bed with water or floatation devices.
- Keep these instructions for future reference.
- 5 / 0, 6 / 0, 6 / 6 beds with wooden rails require the use of middle support in addition to bed slats. (See Diagram 2)
- Always use bed slats to support the mattress and box springs. (See Diagram 2)

The bed should not be moved after it has been assembled without first disassembling the bed rails.
Excessive movements while the bed rails are locked into place may damage bed parts.

Cleaning instruction: Wipe surface to be cleaned with damp cotton cloth; dry immediately with soft dry cotton cloth to remove all moisture.