

A Leader in Quality and Value

Recliners, Motion Sofas & Sectionals, and Stationary Upholstery

Dennis Tucker 214-415-6002

Mike Goodman 972-679-5020

Synergy

RECLINER CONSTRUCTION



SYNERGY HOME FURNISHINGS

Design, Sourcing, & Logistics



600-85 CUT

Push Back Recliners

Synergy...

A Leader in Quality and Value:

Uses only 3-way mechanisms with an extended footrest for added support. Competitors use a lesser quality 2-way mechanism.

A Leggett and Platt mechanism is screwed into a solid hard wood box to eliminate squeaking and add stability.

Kicker springs and sinuous wire springing creates an even sit and prevents leaning.

All seat cushions have pocket coils

All 1.8 density seat cushions and pillow backs have zippers for access.

All Dacron fill back pillows are bagged and baffled for less settling.

Recliners have tension adjustments underneath to lessen or increase tension for ease of operation.

Upholstered plywood box creates stability and eliminates arm racking.

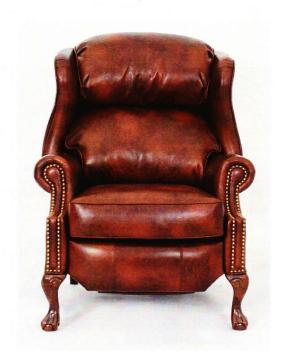
Padded wood sides, back and rails, a fully enclosed & finished undercarriage creates a smooth upholstered finish.



Push Back Recliner Tension Adjustment

Step 1

Face the chair and lay on its back.





Step 2

Locate the tension adjustment wing nut.



Step 3

Turn to the right to tighten the tension and add resistance to reclining motion.

Turn to the left to reduce the tension and lessen resistance to reclining motion.

Turn each tension adjuster the same number of turns to maintain even/ smooth reclining.

A pair of pliers may be necessary to turn the wing nut more easily.



Synergy

RECLINING SOFAS & SECTIONALS

Features and Benefits (details) Synergy Home Furnishings

- Bagged and baffled back construction Reduces settling and maintains a cleaner and more comfortable back for longer period of time - versus our competitors who may just have blown fiber within the back with no bags or baffles...
- Padded back rails for a cleaner, higher quality feel and construction versus our competition who will leave wood back rails exposed feeling rough and unfinished
- 4 horizontal sinuous back springs for even support versus our competition who may use 3 or even 2 springs or perhaps even webbing
- Padded outside arms enhance the stability and reduce "wobble" in the arms for a more solid
- Hardwood seat box where the seat springs are applied which creates a durable and stable seat versus plywood or even multi-density fiber board seat boxes
- Double sinuous "kicker" spring that provides added support on the outsides of the seat frame to reduce the "roll-out" effect you may feel in our competitors product
- breakdown and much less consistency in seating from cushion to cushion even within a piece 1.8 density foam seat cores for greater durability, consistency, and lasting comfort – our competition in some cases has reduced their density to 1.4 leading to much quicker



SYNERGY HOME FURNISHINGS Design, Sourcing, & Logistics

Features and Benefits **Motion Upholstery**

Padded outside wooden back rails for smoother

finish

backs for less settling over time Baffled/Bagged Fiber-filled

springs for even (4) Horizontal sinuous back

comfort

Padded outside arms

– a solid feel...

Hardwood seat and back rails where all springs attach

cores for lasting comfort

1.8 density foam seat

Double sinuous "kicker" spring by arm for even

seating support



SYNERGY HOME FURNISHINGS Design, Sourcing, & Logistics

576A East Walnut Ripley, MS 38663

Phone: 662-993-8400; Fax: 662-796-3053

Synergy Home Furnishings, LLC is a manufacturer of contemporary/transitional seating at moderate price points. We are recognized as a leader in this field and praised for our excellent value of product, quality, design and service.

Limited Warranty

Synergy offers a limited warranty stating that the individual furniture components are free from defects in material and workmanship for the length of time specified. This warranty applies only under the conditions of normal household use. It does not apply in commercial or multi family dwellings, or to a defect resulting from negligence, misuse, or accidents. Synergy retains the right for inspection and the option of replacing or repairing the defective item.

Warranty Service

Any claim for warranty service must be made through the original authorized retail dealer. Proof of purchase, with the date of delivery, must accompany the claim. Transportation responsibility on warranty claims is limited to the first year and only between the factory and the retail store.

Fabric/Leather - One year

Fabrics and leathers are warranted for one year against defects in material or workmanship from date of purchase by the original consumer for seam failure, fabric separation and nap loss. Excluded from the warranty are cover pilling, fading, stretching and dye lots. Slight fading and wear under normal use is considered normal and acceptable.

Natural markings such as scars, brands, grain variations, wrinkles, etc., will be considered normal characteristics and not construed as defects. No two cow hides are the same so color variations could occur.

Where there is evidence of excessive soiling, improper cleaning, abuse or where the fabric or leather has had some form of chemical applied, the warranty will not apply.

Frame - Three Years

Frames are engineered and constructed of kiln dried hardwood lumber and furniture grade plywood. They are assembled with staples, industrial strength adhesive and corner blocks.

Springs - Three Years

Sinuous springs – These springs are sinuous arc with a heavy gauge tie wire securing them to one another. The arms and/or ends have an extra spring selectively placed to prevent any fall off or pitching. The springs are warranted against breakage, due to defective material or workmanship, for a period of three years from the date of purchase.

Hand-tied coil spring – These springs are a heavy gauge wire and fastened using jute twine. This spring system is warranted against breakage due to defective material or workmanship, for a period of three years from the date of purchase.

Pocket coil system – These springs are a light gauge wire coil spring in a non-woven fabric pocket system that provides enhanced support in the seat cushion. This spring system is warranted against breakage due to defective material or workmanship for a period of three years from the date of purchase.

Standard Cushions and Blown Backs - One Year

Standard seat cushions are a 1.8 density high resiliency polyurethane core, wrapped in varying layers of polyester fiber for superior seating comfort. Standard cushions are warranted for one year against loss of resiliency. The loss of resiliency should not be confused with a slight softening and flattening of the polyester fiber and foam. This softening and flattening will occur in all foam as a result of use and age and is considered normal and acceptable wear. All seat cushions should be turned on a weekly basis to maximize the wear of the fabric and cushion filling.

The back cushions are blown with virgin Dacron fiber encased in an accord tick. The tick is sewn with channels to prevent and control fiber migration. All fiber cushions should be fluffed and rotated where possible to maximize the wear of the fabric and filling material. The back cushions are warranted against the loss of resiliency. They are not warranted against slight softening or flattening that

will occur in all blown backs as a result of use and age, which again is considered normal and acceptable wear. Replacement seat and back cushions will be shipped freight prepaid during their one year warranty. It is the responsibility of the retail dealer to return the defective cores for inspection and credit. Synergy will not assume any cost for installation of replacement cores.

Mechanisms - Three Years

All mechanisms are manufactured by Leggett and Platt. The sleeper mechanism is manufactured from 14 gauge round tubular steel with a locking TV headrest and a full polypropylene deck. This unit provides an excellent sleeping and seating foundation. Swivel mechanisms utilize a full race ball bearing unit, which provides smooth operation. All mechanisms are warranted to the original purchaser for a period of three years. Synergy will provide a replacement mechanism to the retail dealer freight prepaid for the first year and allow for reasonable installation not to exceed fifty dollars. The dealer agrees to return the defective mechanism freight prepaid for inspection and credit. This warranty applies only to normal household use. It does not apply in commercial use, as stated above.

Sleeper Mattresses - One Year

Synergy uses an innerspring sleeper mattress that is manufactured by Leggett & Platt. The queen size mattress is constructed with 229 coils and has a quilted top pad. The mattress is warranted to the original purchaser for one year covering defects in material and workmanship under normal use and service. Synergy will be responsible for supplying to the customer a replacement mattress freight prepaid for any failure during the first year. The dealer agrees to assume the cost of installation and to return the defective mattress freight prepaid for inspection and credit.

Power Components - One Year

Power Components are warranted for one year against defects in material or workmanship from date of purchase by the original consumer.